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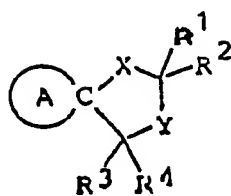
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(54) Heterocyclic spiro compounds and th ir preparation.

(57) Heterocyclic spiro compounds represented by the following general formula and salts thereof:



The above compounds act upon muscarinic acetylcholine receptors, thereby activating the acetylcholine nervous functions in the central nervous system.

## HETEROCYCLIC SPIRO COMPOUNDS AND THEIR PREPARATION

This invention relates to novel heterocyclic spiro compounds and salts thereof which are useful as drugs for the prevention and treatment of diseases, particularly those caused by nervous degeneration.

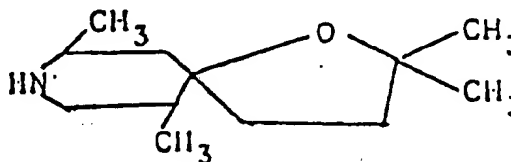
Acetylcholine is a neurotransmitter playing an important role in cognition and mental functions in the central nervous system. Lowering of the cholin function is suggested to cause neurological and psychotic symptoms in Alzheimer's diseases, senile dementia of Alzheimer type, Huntington's chorea, Pick's disease and senile dyskinesia. Particularly, intellectual deficits (concerning memory and cognition) are considered to result from lowered functions of acetylcholine-related central nervous system. Acetylcholinesterase inhibitor such as physostigmine, precursors of acetylcholine such as choline and lecithin, and acetylcholine receptor agonist such as arecoline have been used in clinical trials with these diseases [refer, for example, to S. Hirai; Clinical Neurology, 1, 200 (1983)]. However, these drugs have no therapeutic benefit, have severe side effects and a narrow range of effective dose. Under the circumstances, there has been a demand for a new drug capable of selectively activating the central cholinergic nervous system and effective for the treatment of above-mentioned diseases with little side effect.

The compounds of this invention represented by formula (I) below are piperidine (or piperidin with specified bridge)-tetrahydrofuran (or tetrahydrothiophene) type spiro compounds. The 1-oxa-8-azaspiro[4.5]decane structure

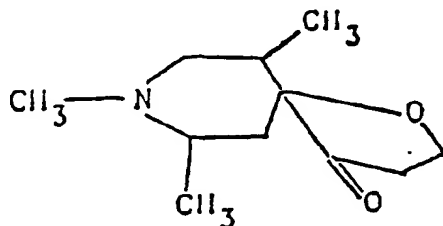


per se is known as described in, for example, Chem. Abstr. 50 13899i. However, in the compounds of this invention, there are included those of which spiro-structure portions per se are novel. Actual known similar compounds are, for example,

2,2,6,9-tetramethyl-1-oxa-8-azaspiro[4.5]decane

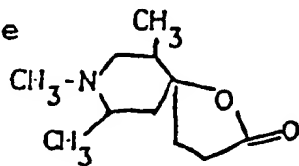


(Chem. Abstr. 70 96659r), and 6,8,9-trimethyl-4-oxo-1-oxa-8-aza-spiro[4.5]decane,



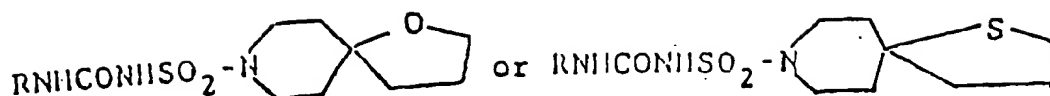
(Chem. Abstr. 74 111879r)

and further, 6,8,9-trimethyl-2-oxo-1-oxa-8-aza-spiro[4.5]decane



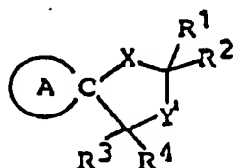
(Chem. Ab. 79 126292W),

Also, compounds of general formula



are shown in U.S. Pat. 3,305,556. However, the above disclosures never suggest any use for preventing and/or treating diseases caused by the above nervous system degeneration.

This invention provides compounds of formula (I) and salts thereof:



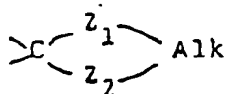
(I) wherein

(A) represents a piperidine ring of which the nitrogen atom may have substituent(s) selected from lower alkyl, lower alkanoyl and lower alkoxy carbonyl and/or may be connected to a ring carbon (other than the common carbon atom of the spiro structure) via a lower alkylene bridging group;

x represents an oxygen or sulfur atom;

Y represents a carbonyl group ( $\text{--}\overset{\text{O}}{\underset{\text{||}}{\text{C}}}\text{--}$ ), a thiocarbonyl

group ( $\text{--}\overset{\text{S}}{\underset{\text{||}}{\text{C}}}\text{--}$ ), a group of the formula  $\text{>CH-R}^5$ , a group of the formula  $\text{>C=C}\begin{array}{l} \text{R}^6 \\ \text{R}^7 \end{array}$ , or a group of the formula



wherein Alk is a lower alkylene group and Z<sup>1</sup> and Z<sup>2</sup> are the same or different and selected from oxygen and sulfur atoms;

R<sup>1</sup>, R<sup>2</sup> and R<sup>3</sup> are the same or different and selected from a hydrogen atom and lower alkyl groups;

R<sup>4</sup> represents a hydrogen atom or a lower alkyl, carboxy, lower alkoxy carbonyl, or lower alkanoyl group;

R<sup>5</sup> represents a halogen atom or a hydroxyl, mercapto, lower alkoxy, lower alkylthio, lower alkanoyloxy, or lower alkanoylthio group; and

R<sup>6</sup> and R<sup>7</sup> are the same or different and selected from a hydrogen atom and lower alkyl groups.

In this specification, the term "lower" means, unless otherwise specified, a linear or branched carbon chain of 1 to 6 carbon atoms.

As illustrative examples of "lower alkyl groups", there may be mentioned methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, neopentyl, tert-pentyl, 1-methylbutyl, 2-methylbutyl, 1,2-dimethylpropyl, hexyl, isohexyl, 1-methylpentyl, 2-methylpentyl, 3-methylpentyl, 1,1-dimethylbutyl, 1,2-dimethylbutyl, 2,2-dimethylbutyl, 1,3-dimethylbutyl, 2,3-dimethylbutyl, 3,3-dimethylbutyl, 1-ethylbutyl, 2-ethylbutyl, 1,1,2-trimethylpropyl, 1,2,2-trimethylpropyl, 1-ethyl-1-methylpropyl and 1-ethyl-2-methylpropyl.

As "lower alkoxy groups", may be mentioned methoxy, ethoxy, propoxy, isopropoxy, butoxy, isobutoxy, sec-butoxy, tert-butoxy, pentyloxy (amyloxy), isopentyloxy, tert-pentyloxy, neopentyloxy, 2-methylbutoxy, 1,2-dimethylpropoxy, 1-ethylpropoxy and hexyloxy.

"Lower alkylthio groups" correspond to above lower alkoxy groups in which oxygen is replaced by sulfur.

Illustrative examples include methylthio, ethylthio, propylthio, isopropylthio, butylthio, sec-butylthio, tert-butylthio, pentythio, neopentythio, 2-methylbutylthio, 1,2-dimethylpropylthio and 1-ethylpropylthio.

"Lower" alkoxy carbonyl groups are derivable by carboxyl group esterification with a linear or branched

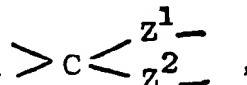
alcohol of 1 to 6 carbon atoms - e.g. methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, isopropoxycarbonyl, butoxycarbonyl, isobutoxycarbonyl, sec-butoxycarbonyl, tert-butoxycarbonyl, pentyloxycarbonyl, isopentyloxycarbonyl, tert-pentyloxycarbonyl, neopentyloxycarbonyl and hexyloxycarbonyl.

"Lower alkanoyl groups" include e.g. formyl, acetyl, propionyl, butyryl, isobutyryl, valeryl, isovaleryl, pivaloyl and hexanoyl.

Illustrative examples of "lower alkanoyloxy groups" include formyloxy, acetyloxy, propionyloxy, butyryloxy, isobutyryloxy, valeryloxy, isovaleryloxy, pivaloyloxy and hexanoyloxy.

"Lower alkanoylthio groups" correspond to above lower alkanoyloxy groups in which the oxygen of the oxy radical is replaced by sulfur. Illustrative examples include formylthio, acetylthio, propionylthio, butyrylthio, isobutyrylthio, valerylthio, isovalerylthio, pivaloylthio and hexanoylthio.


The "lower alkylene group" represented by Alk and forming a ring with the radical



is a bivalent radical, preferably of 2 or 3 carbon atoms, in which at least one of the carbon atoms may optionally be substituted by a lower alkyl group as defined above. Illustrative examples include ethylene, trimethylene, 1- or 2-methylethylene, 1- or 2-ethylethylene, 1- or 2-propylethylene, 1- or 2-isopropylethylene, 1- or 2-butylethylene, 1,2-dimethylethylene, 1,2-diethylethylene, 1-ethyl-2-methylethylene, 2-ethyl-1-methylethylene, 1-, 2- or 3-methyltrimethylene, 1-, 2- or 3-ethyltrimethylene, 1-, 2- or 3-propyltrimethylene, 1-, 2- or 3-isopropyltrimethylene, 1,2-, 1,3- or 2,3-dimethyltrimethylene, 1,2-, 1,3- or 2,3-diethyltrimethylene, 1,2,3-trimethyltrimethylene and 1,2,3-triethyltrimethylene.

Halogen atom may be any one of fluorine, chlorine, bromine and iodine.

The optional lower alkylene bridging group in the A-ring is as defined for "Alk"; examples of such saturated bicyclo A-rings

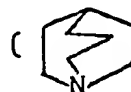
are 1-azabicyclo[2,2,1] heptane ( , )

1-azabicyclo[2,2,2]octane



( ), 1-aza-

bicyclo[3,2,2]nonane



( ), 1-azabicyclo[3,1,1]

heptane



( ), 1-azabicyclo[3,2,1]octane



( ), 1-azabicyclo[3,3,1]nonane



( ), and 7,7-dimethyl-1-azabicyclo[2,2,1]heptane



( ) in rings.

The compounds of formula (I) are capable of forming salts, and these salts are also included in this invention. Illustrative examples include addition salts with mineral acids such as hydrochloric, hydrobromic, hydroiodic, sulfuric, nitric and phosphoric acids, and with organic acids such as formic, acetic, propionic,

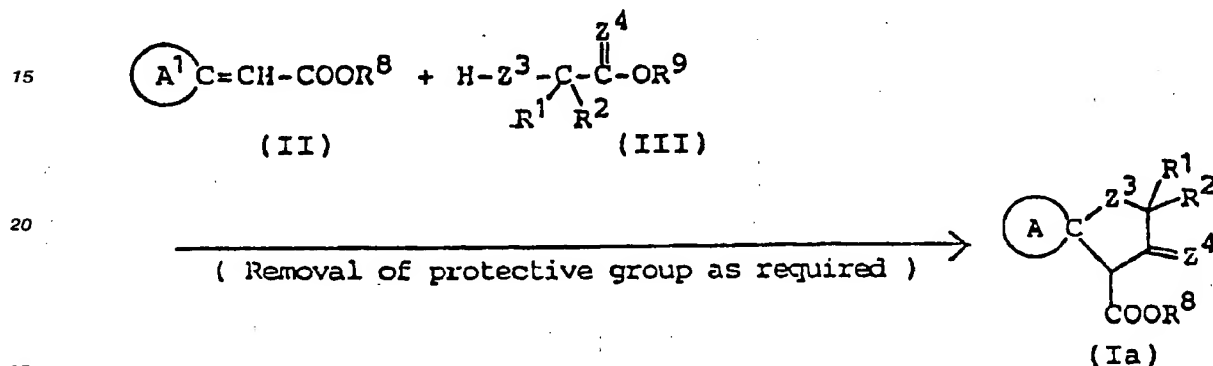
oxalic, malonic, succinic, fumaric, maleic, malic, tartaric, methanesulfonic and ethanesulfonic acids; and salts with acidic amino acids, such as aspartic and glutamic acids.

Some of the compounds of this invention contain asymmetric carbon or double bond ( depending on the type of substituent groups involved ) and hence exist as a plurality of optical and geometric isomers.

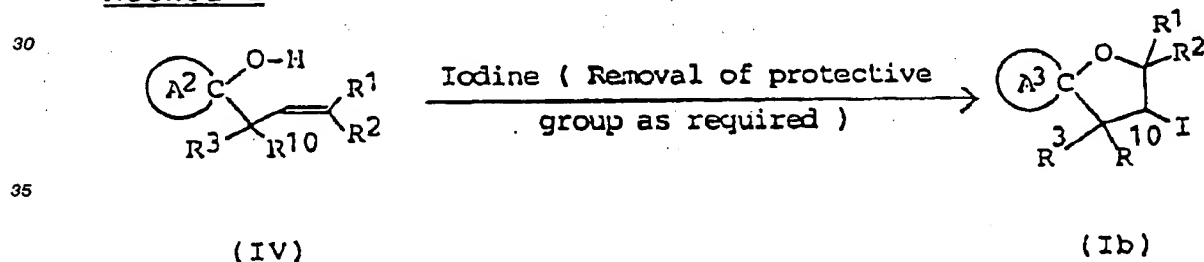
5 This invention includes all of these isomers, individually and in any mixture of two or more thereof.

This invention also includes preparative methods for compounds (I). These are spiro compounds constructed of a nitrogen-containing hetero ring and an oxolane ring having various substituent groups thereon, and hence can be prepared through various synthetic routes adapted for the individual chemical structures.

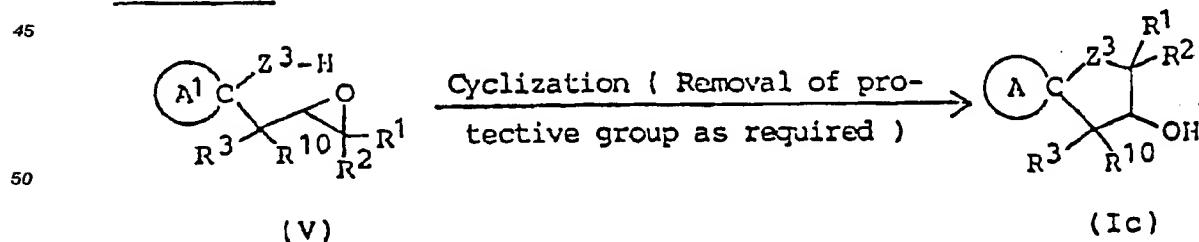
### Method 1

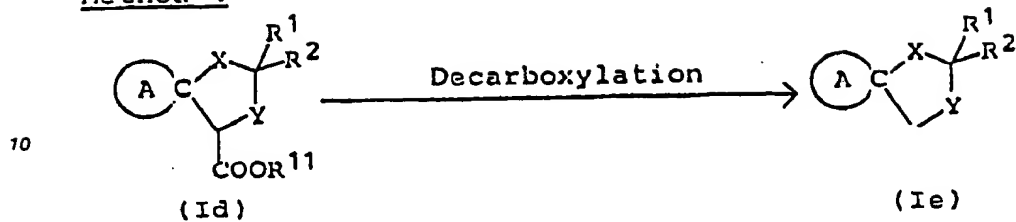
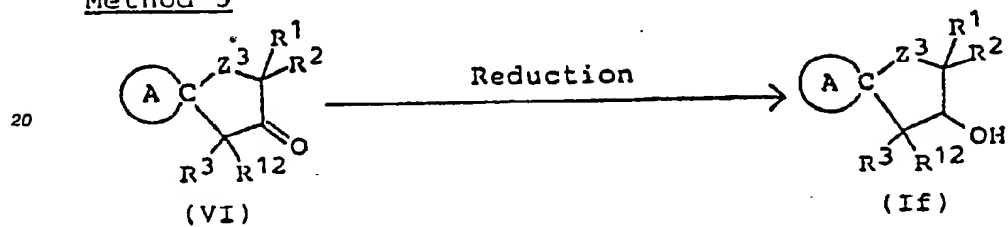
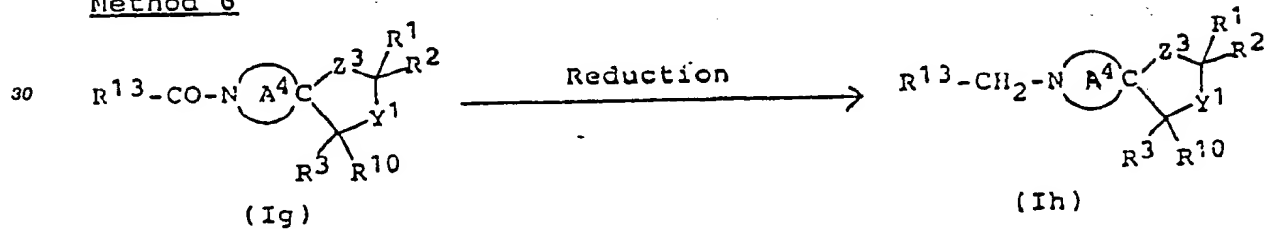
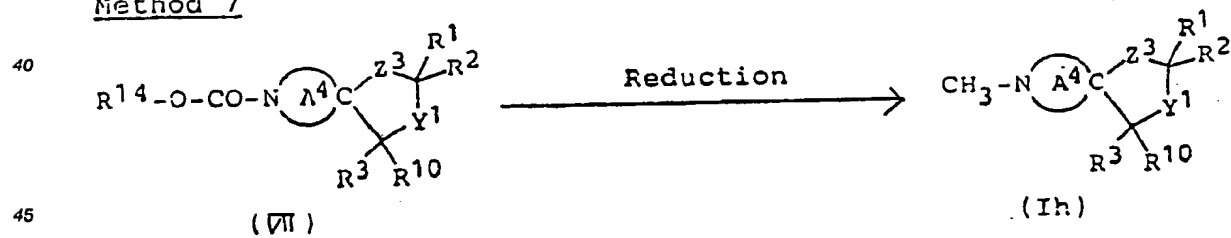


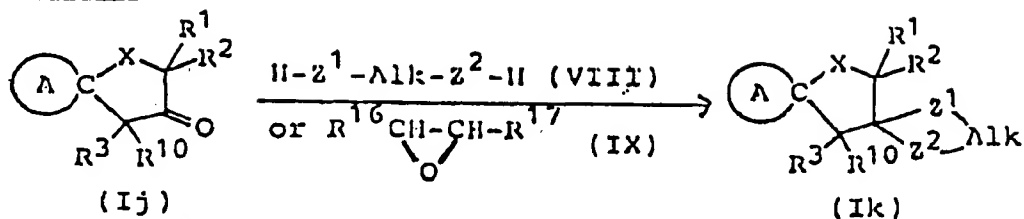
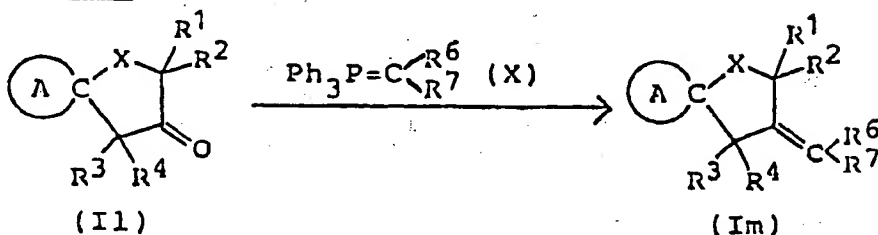
### Method 2



### Method 3



5 Method 415 Method 525 Method 635 Method 7

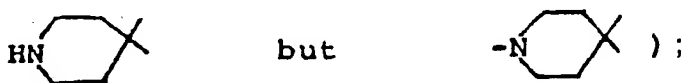
Method 8Method 9

(wherein ring A, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup>, R<sup>5</sup>, R<sup>6</sup>, R<sup>7</sup>, X, Y, Z<sup>1</sup>, Z<sup>2</sup> and Alk are as defined above; ring A<sup>1</sup> is a piperidine ring in which the nitrogen atom may be substituted by lower alkyl, lower alkanoyl, lower alkoxy carbonyl or a protective group for amines and/or may be connected to a ring carbon (other than the common carbon atom of the spiro structure) via a lower alkylene bridging group;

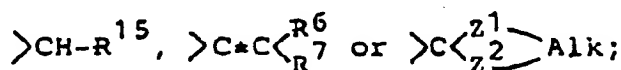
ring A<sup>2</sup> is a piperidine ring in which the nitrogen atom may be substituted by lower alkanoyl lower alkoxy carbonyl or a protective group for amines and/or may be connected to a ring carbon (other than the common carbon atom of the spiro structure) via a lower alkylene bridging group;

ring A<sup>3</sup> is a piperidine ring in which the nitrogen atom may be substituted by lower alkanoyl or lower alkoxy carbonyl and/or may be connected to a ring carbon (other than the common carbon atom of the spiro structure) via a lower alkylene bridging group;

ring A<sup>4</sup> is a piperidine ring structure in which the nitrogen atom does not bear any substituent (that is, A<sup>4</sup> means not



Y<sup>1</sup> is a radical represented by



Z<sup>3</sup> and Z<sup>4</sup> are the same or different and selected from oxygen and sulfur atoms; R<sup>8</sup> and R<sup>9</sup> are the same or different lower alkyls; R<sup>10</sup> is a hydrogen atom or lower alkyl; R<sup>11</sup> is a hydrogen atom or lower alkyl; R<sup>12</sup> is a hydrogen atom or lower alkyl, carboxyl or lower alkoxy carbonyl; R<sup>13</sup> is a hydrogen atom or an alkyl group of 1 to 5 carbon atoms; R<sup>14</sup> is lower alkyl; R<sup>15</sup> is hydroxyl, mercapto, lower alkoxy or lower alkylthio; Ph is phenyl; and R<sup>16</sup> and R<sup>17</sup> are the same or different and selected from a hydrogen atom and lower alkyls.

Method 1

There are many cyclization processes for preparing the compounds of this invention. Compounds represented by the general formula (Ia) can be advantageously synthesized by cyclic condensation between ester of cycloalkylidene-acetic acid (II) and ester of hydroxy(or mercapto)alkyl-(thio)carboxylic acid (III),



followed by removal of the protective group as required.

In this method, compound (II) and alkali metal salt of compound (III) are allowed to react, or compound (II) and compound (III) are allowed to react in the presence of base; the two reactants are used in equimolar amounts or with one reactant in slight excess. The reaction is preferably carried out in an inert organic solvent under cooling or at room temperature. Suitable solvents are aprotic compounds, such as dimethyl sulfoxide, benzene, toluene, xylene, dichloromethane, tetrahydrofuran, N,N-dimethylformamide, dichloroethane, chloroform and carbon tetrachloride. Of these, dimethyl sulfoxide or tetrahydrofuran is the most preferred. The alkali metal salt of compound (III) can be obtained by reaction of compound (III) with base, such as sodium hydride, preferably under anhydrous conditions. The same type of base may be used in the reaction of compound (II) and compound (III) in free form.

Any types of protective group commonly employed for amino groups may be used in this invention. These include groups of urethane type ( e.g., t-butoxycarbonyl ), of acyl type ( e.g., formyl, acetyl and propionyl ), and of benzyl type ( e.g., benzyl, benzhydryl and trityl ). Removal of these protective groups may be effected by usual methods; in the presence of acid or base for those of urethane type, in the presence of base for those of acyl type, and by catalytic reduction for those of benzyl type. Hydrochloric acid, trifluoroacetic acid and hydrobromic acid/acetic acid may be mentioned as acid catalysts, and sodium hydroxide and potassium hydroxide as the base catalysts.

Compounds (II), as described in Reference Example 3, can be obtained by reaction of oxo-heterocyclic compound carrying protective group, lower alkyl, lower alkanoyl and lower alkoxycarbonyl with lower alkyl dialkylphosphonoacetate in an inert solvent ( e.g., dimethoxyethane, dioxane and tetrahydrofuran ) in the presence of base under cooling or at room temperature, or by the normal Wittig reaction, followed by removal of any protective group.

## 25 Method 2

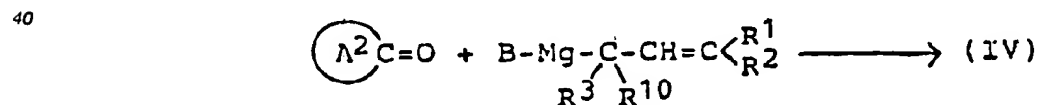
Spiro compounds of 3-iodo-heterocyclic type represented by formula (Ib) can be prepared by iodination of alkenyl-substituted, heterocyclic alcohol (IV), followed by removal of any protective group as required.

The reaction is preferably carried out by dissolving compound (IV) in an inert organic solvent, adding an aqueous alkaline solution of iodine in a more than stoichiometric amount, and holding the resulting mixture under cooling or at room temperature.

Suitable organic solvents are aprotic compounds, such as dichloromethane, dichloroethane, chloroform, carbon tetrachloride, benzene, toluene, xylene and dimethyl sulfoxide, and sodium carbonate, potassium carbonate, sodium bicarbonate, sodium hydroxide and potassium hydroxide may be mentioned as examples of the alkali.

The types of protective group and methods for removing them are as in Method 1.

Compounds (IV) ( starting material ) are novel compounds, which can be easily obtained, as shown in the reaction formula given below, by the action of Grignard reagent, prepared from alkenyl halide and magnesium by usual method, upon oxo-heterocyclic compound.



45 ( wherein ring  $\Lambda^2$ ,  $\text{R}^1$ ,  $\text{R}^2$ ,  $\text{R}^3$  and  $\text{R}^{10}$  are as defined above and B is a halogen atom ):

## Method 3

50 Compounds of this invention of formula (Ic) can be synthesized by subjecting epoxy compound (V) to cyclization, followed by removal of the protective group as required.

This cyclization is effected by the action of Lewis acid ( such as tin tetrachloride, titanium tetrachloride and boron trifluoride/diethyl ether complex ) upon compound (V) dissolved in an inert organic solvent, followed by addition of base.

55 Suitable organic solvents are aprotic compounds, such as dichloromethane, dichloroethane, chloroform, carbon tetrachloride, benzene, toluene, xylene and dimethyl sulfoxide. The base may be any compound that can trap the hydrochloric acid and metal salt formed, illustrative examples being organic bases, such as

triethylamine, trimethylamine, pyridine, picoline, lutidine and dimethylaniline; and inorganic bases, such as sodium hydroxide, potassium hydroxide, sodium carbonate and potassium carbonate.

The reaction is preferably carried out under cooling or at room temperature.

The types of protective group and methods of removing them are as in Method 1.

#### Method 4

Compounds of this invention of formula (Ie) can be synthesized by decarboxylation of corresponding compound (Id) carrying carboxyl or lower alkoxy carbonyl as the substituent group at 4-position.

The decarboxylation reaction is effected by heating (preferably under reflux) in the presence of acid. When the substituent group is a lower alkoxy carbonyl, a process may be adopted in which the starting material (Id) may be dissolved in inert organic solvent (e.g., dimethylformamide and dimethyl sulfoxide) and this solution heated in the presence of an equimolar or excess amount of sodium chloride. When Method 1 is followed by this method, the Method 1 reaction product need not be isolated, but may be heated in the form of an acidic aqueous solution for direct conversion into compound (Ie).

#### Method 5

Compounds of this invention can be prepared by reduction, and various reduction processes may be adopted depending on the type of radical to be reduced.

Method 5 is a process for obtaining compounds (If) carrying hydroxyl as substituent at 3-position by reduction of corresponding compound in which the 3-position is carbonyl.

The reaction is preferably carried out in an inert solvent (for example, alcohols, such as methanol, ethanol and isopropanol, tetrahydrofuran, and dioxane) at room temperature or at elevated temperature using reducing agent that can selectively reduce the carbonyl at 3-position (e.g., a boron hydride compound, such as sodium borohydride and sodium cyanoborohydride).

#### Method 6

N-lower-alkyl compounds formula (Ih) can also be synthesized by reduction of starting material (Ig) carrying a lower alkanoyl as the substituent group at N-position.

The reaction is preferably carried out in an organic solvent (e.g., ether, tetrahydrofuran or dioxane) using, as reducing agent, an aluminum hydride compound (such as lithium aluminum hydride) at room temperature or at an elevated temperature.

#### Method 7

N-methyl compounds of this invention of formula (Ii) can be synthesized by reduction of compound (III) carrying a urethane-type substituent at the N-position.

The reduction is preferably effected in an organic solvent (e.g., tetrahydrofuran, ether or dioxane) using, as reducing agent, aluminum hydride (prepared from lithium aluminum hydride and sulfuric acid) at room temperature or at elevated temperature, or under cooling.

#### Method 8

Cyclic ketals of formula (Ik) can be synthesized by methods commonly employed for the preparation of cyclic ketals. For example, corresponding carbonyl compound (Ij) is allowed to react with compound (VIII), such as a glycol, a hydroxyalkanethiol or an alkanedithiol, or with epoxy compound (IX), to form compound (Ik).

The reaction is carried out by dissolving compound (Ij) and an equimolar or excess amount of compound (III) in an inert organic solvent (preferably a solvent adapted for azeotropic dehydration, such as benzene, toluene or xylene) and heating the solution under reflux in the presence of acid catalyst to effect dehydration (preferably using a Dean-Stark azeotropic dehydration apparatus). The acid catalyst may be

adipic acid, oxalic acid or pyridine hydrochloride, but p-toluenesulfonic acid is the most preferred. If the reaction is carried out in an inert solvent, such as dichloromethane, dichloroethane, chloroform, carbon tetrachloride, ether, dioxane or tetrahydrofuran, in the presence of Lewis acid ( e.g., boron trifluoride/diethyl ether or tin tetrachloride ), the desired product can be obtained without dehydration or heating. When epoxy compound (IX) is used as starting material, the reaction is carried out in an inert solvent ( e.g., dichloromethane, dichloroethane, chloroform or carbon tetrachloride ) in the presence of stannous chloride or boron trifluoride/ether complex at room temperature or at elevated temperature, or in the presence of tetraethylammonium bromide at 80 to 150 °C in an autoclave.

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#### Method 9

Compounds of formula (Im) having an alkylidene group at the 3-position can be synthesized by reaction of corresponding compound (II) in which the 3-position is carbonyl with alkyltriphenylphospholane (X).

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This reaction is preferably carried out in an inert, aprotic organic solvent ( such as dimethyl sulfoxide, dimethylformamide, tetrahydrofuran, ether, dioxane, benzene, toluene or xylene ) under cooling or at elevated temperature using an equimolar or excess amount of compound (X). The compound (X) can be prepared by reaction of corresponding alkyltriphenylphosphonium halide with an equimolar or excess amount of base in the same solvent as above under cooling or heating. The base used is preferably sodium hydride or n-butyllithium.

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#### Other Methods 10

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Many other methods may be applied to the preparation of the compounds of this invention.

For example, esters can be synthesized by reaction of corresponding carboxylic acid or reactive derivative thereof with lower alcohol or reactive derivative thereof ( e.g., lower alkyl halide ) in the presence of condensation agent or base as required, or by other commonly used esterification techniques. Conversely compounds of this invention having free carboxyl group can be derived from corresponding esters by hydrolysis. Thiocarboxylic acids and esters thereof can be similarly prepared.

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Compounds in which the 3-position is thiocarbonyl can also be synthesized ( other than by Method 1 ) by the action of phosphorus pentasulfide or Lawelsson's reagent ( preferably used when no amide nor ester bond is present ) upon a compound in which the 3-position is carbonyl.

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Compounds carrying a lower alkyl as substituent group at the N-position can be derived from corresponding free-nitrogen compounds by the usual N-alkylation methods using lower alkyl halide or the like or by the action of lower alkylaldehyde in the presence of reducing agent, such as sodium borohydride or sodium cyanoborohydride. Compounds carrying a lower alkanoyl as substituent group at the N-position can be derived from corresponding free-nitrogen compound by the usual amidation methods using lower alkanoyl acid or reactive derivative thereof in the presence of base as required.

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Compounds of this invention carrying mercapto substituent group at the 3-position can be synthesized by sulfonating corresponding compounds carrying hydroxy substituent group at the 3-position ( which may optionally have a protective group ), followed by the action of thiocarboxylic acid ( such as thioacetic acid, CH<sub>3</sub>CO-SH ), hydrolysis and removal of the protective group as required; or by forming corresponding N-alkyl compound according to Method 6 or Method 7.

45

Compounds carrying a thioether substituent group at the 3-position can be derived from the mercapto compounds obtained above or alkali metal salt thereof by the action of lower alkyl halide or lower alkyl sulfonate ( preferably p-toluenesulfonate ) in the presence of base as required.

50

Compounds carrying an ether substituent group at the 3-position can be derived from corresponding 3-hydroxy compounds by the action of lower alkyl halide ( e.g., lower alkyl iodide ) in the presence of base, followed by removal of the protective group as required; or by forming corresponding N-alkyl compound according to Method 6 or Method 7.

The compounds of this invention (I) thus prepared are isolated and purified in the free form or as salts (obtainable by common salt-forming reactions ).

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Isolation and purification can be effected by common chemical operations, such as liquid/liquid separation, extraction, concentration, crystallization, filtration, recrystallization, and various types of chromatography.

As stated above, the compounds of this invention may be obtained in different isomeric forms ( such as geometric isomers, racemic compound, optical isomers and diastereomers ), either alone or as a mixture

thereof. Geometric isomers can be separated by appropriately selecting the starting material or by utilizing difference in physicochemical properties among the isomers. Optical isomers and diastereomers can be separated by appropriately selecting the starting material, by the general racemic separation techniques (for example, forming diastereomer salts with optically active acid, such as tartaric acid, followed by optical resolution), or by techniques commonly used for diastereomer separation (for example, fractional crystallization and chromatography).

When some of the above preparative methods are to be used in succession, reaction steps described with no reference to protective groups may also be carried out with protective groups present.

The compounds of this invention act directly upon muscarinic acetylcholine receptor and thus have ability to activate cholinergic function in the central nervous system.

Activities of choline acetyltransferase and acetylcholine esterase in Alzheimer-type dementia patients (hereinafter, referred to as "ATD") are significantly reduced in some brain regions such as hippocampus, amygdala, cerebral cortex [cf. Davies, P., Maloney, A.J.F., *Lancet*, ii, 1043 (1976)]; however, there is no significant change of activities of glutamic acid decarboxylase, tyrosine hydroxylase, dopamine-beta-hydroxylase, monoamine oxidase, etc. These findings suggest that functional decrease of cholinergic nervous system occurred in the global brain region [cf. Davies, P.; *Brain Res.* 171, 319 (1979)]. Further, it is suggested that deficits of memory and orientation in the case of ATD or senile dementia have close relation to functional decrease or loss of acetylcholinergic nerve [cf. Whitehouse, P.J. et al, *Science* 215, 1237, (1982); Perry, E.K. et al., *Brit. Med. J.* 2, 1457 (1978)].

Muscarinic receptors are classified into two subtypes, M<sub>1</sub> and M<sub>2</sub> [Trends Pharmacol. Sci. Suppl. (1984)]. The M<sub>1</sub>-subtype exist mainly in the cerebral cortex, hippocampus, corpus striatum and in ganglions of the sympathetic nervous system. The M<sub>2</sub>-subtype exist mainly in the cerebellum and some peripheral tissues such as smooth muscle, cardiac muscle, gland etc. [Vickroy, T.W. et al., *Fed. Proc.*, 43, 2785 (1984)]. From the results of animal experiments, it is suggested that the M<sub>1</sub>-subtype has relation to learning and memory function [cf. Caufield, M.P. et al., *J. Pharm. Pharmacol.* 35, 131 (1983)] and the M<sub>2</sub>-subtype has relation to heart inhibition, tremors, etc. [cf. Mutschler, E., Lambrecht, G., *Trends Pharmacol. Sci. Suppl.*, 39 (1983), Palacios, J.M. et al., *Eur. J. Pharmacol.* 125, 45 (1986)].

Thus, it is believed that muscarinic agonist having M<sub>1</sub>-receptor-selectivity may improve intellectual defects such as loss of memory, loss of orientation, in the case of senile dementia.

The compounds of this invention have selective affinity to M<sub>1</sub>-receptors, and thus are useful for treating diseases caused by central nervous system degeneration (in particular, diseases caused by decrease of acetylcholine function) such as ATD, ATD-type senile dementia, Huntington's chorea, Pick's disease, etc.

The effects of the present compounds were determined by improvement of amnesia, induction of tremor and inhibition of <sup>3</sup>H-ligand binding to membranes of rat brain. Oxotremorine and Arecoline (typical muscarine receptor agonists) were used as comparison compounds, and the results are shown in Table 1.

### TEST 1

Improvement of amnesia caused by scopolamine in rats:

Improving effects of the compounds on amnesia caused by intraperitoneal administration (1 mg/1g) of : scopolamine hydrobromide were determined in accordance with the method described in "Jarvik, M. E. et al., *Psychol. Res.* 21, 221 (1967)". The test compounds were administered subcutaneously at the same time as the administration of scopolamine hydrobromide.

### TEST 2

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Induction of tremor in mice:

The compounds were administered subcutaneously to mice. Minimum effective dose for causing tremor was determined.

### TEST 3

## Affinity for muscarinic receptors:

Tests were substantially in accordance with the method described in "Watson, M. et. al., Life Science 31, 2019 (1982)" on the affinity of [<sup>3</sup>H]pirenzepine to M<sub>1</sub>-receptor of rat cerebral cortex, and a further test was done in accordance with the method of "Yamamura, H. I., Snyder, S. H., Proc. Natul. Acad. Sci., U. S. A., 71(5), 1725 (1974)" on the affinity of [<sup>3</sup>H]quinuclidinyl benzylate (QNB) to M<sub>2</sub>-receptor of rat cerebellum.

Table 1

Compound	Dose (mg/kg, sc)		Receptor-affinity IC <sub>50</sub> (μM)	
	Effect in Test 1	Effect in Test 2	Pirenzepine-binding	QNB-binding
Example 5	0.5	>30	3.32	25.1
15	0.03	>30	0.37	2.14
22	0.03	>30	0.039	0.71
29	0.03	>30	0.049	0.64
33	0.03	>30	0.017	0.31
36	0.3	>30	1.26	8.96
Oxotremorine	0.2	0.2	0.068	0.0049
Arecoline	2.5	5	0.85	0.73

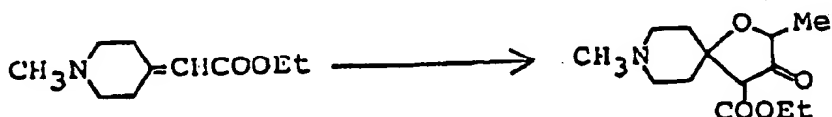
From Table I, it is apparent that compounds of this invention have excellent pharmacological effects.

The compounds of this invention may be formulated into ordinary dosage forms such as, for example, tablets, capsules, pills, solutions, etc., and these medicaments can be prepared by conventional methods using usual medical excipients. That is, medical agents containing the compounds of this invention may be prepared by conventional methods using conventional carriers or excipients. They may for example administered orally as tablets, powder, troche, pills, capsules, granules; parenterally by intravenous or intramuscular or subcutaneous injection; as suppositories; or other suitable forms for administration in liquid, fluid, or solid state, for example ointment, adhesive tape, plaster, etc.

The appropriate dose of the present compounds is determined in each case considering factors such as the kind of compound; the symptoms, age, sex, and body weight of the patient; administration route, etc. For an adult about 0.001 - 10 mg (preferably 0.01 - 0.1 mg) per single dose is suitable for injection administration; and for oral administration, about 0.05 - 500 mg (preferably, 0.1 - 10 mg) per single dose is suitable; the medicaments may be administered in one to 3 divided doses per day.

The following Examples further illustrate the invention. Some of the starting materials used for the synthesis of the compounds of this invention are novel compounds. Preparative methods for these novel compounds are described in Reference Examples.

## Example 1



To a three-necked flask fitted with a thermometer, a dropping funnel and a calcium chloride tube, was added 4 g. of 60% oily sodium hydride, and the oil component was washed off by treatment with n-hexane. Anhydrous ether (150 ml) was added to the residue, the mixture was stirred well, and 50 ml of an ethereal solution containing 11.8 g ethyl lactate was then added at 5 to 10° C. Evolution of hydrogen gas ceased after stirring at room temperature for about three hours. The ether was distilled off under reduced pressure, 80 ml dimethyl sulfoxide was added to the residue, the resulting solution was cooled to about 15° C, and 18.3 g ethyl 1-methyl-4-piperidylideneacetate was added. After stirring at room temperature for about 20

hours, the reaction mixture was poured into 200 ml ice water, concentrated hydrochloric acid was added dropwise until the pH fell to about 4, and sodium bicarbonate was then added to make the solution weakly alkaline. To this aqueous solution was added sodium chloride until saturation, the saturated solution thus obtained was extracted thrice with 300 ml chloroform, and the combined extract was washed with saturated aqueous sodium chloride and dried over anhydrous magnesium sulfate. Distilling off the chloroform under reduced pressure from the dried solution left 16 g of an oil mixture containing much dimethyl sulfoxide. It was purified by silica gel column chromatography using, as eluent, a mixed solvent of chloroform/methanol/conc. ammonia ( 10:1:0.1 by volume ), giving 2.9 g of ethyl 2,8-dimethyl-3-oxo-1-oxa-8-azaspiro[4,5]decane-4-carboxylate as solid.

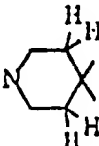
#### Physicochemical properties

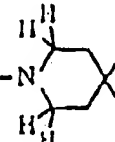
Mass spectrum (m/z): 255, 181, 136

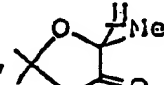
IR absorption spectrum (KBr)  $\text{cm}^{-1}$ : 3500(broad), 1672, 1552

NMR spectrum (  $\text{CDCl}_3$ ; internal standard: TMS ),  $\delta$  ppm:

1.16-1.48 ( m, 6H,  $-\text{OCH}_2\text{CH}_2\text{CH}_3$ ,  $\text{C}-\text{CH}_3$  ),

1.7-2.0 ( m, 4H,  ), 2.32 ( s, 3H,  $\text{CH}_3\text{N} <$  ),

2.3-2.8 ( m, 4H,  ),

4.0-4.2 ( m, 3H,  $-\text{OCH}_2\text{CH}_3$ ,  )

#### Example 2



Ethyl 2,8-dimethyl-3-oxo-1-oxa-8-azaspiro[4,5]decane-4-carboxylate ( 3.08 g ) was dissolved in 50 ml of 1N-HCl, and the solution was heated under reflux for eight hours. The reaction mixture was allowed to cool to room temperature, then cooled in an ice-water bath, and basified by addition of 20% aqueous solution of caustic soda. This alkaline solution was extracted thrice with about 80 ml of chloroform, and the combined extract was washed with saturated aqueous solution of sodium chloride and dried over anhydrous magnesium sulfate. Distilling off the solvent under reduced pressure from the dried solution left 2 g of yellow residue, which was purified by silica gel column chromatography using, as eluent, a mixed solvent of chloroform/methanol ( 20:1 by volume ), giving 1.8 g of 2,8-dimethyl-1-oxa-8-azaspiro[4,5]decan-3-one as

oil. It was dissolved in ether, and ethanolic hydrogen chloride was added, thus giving its hydrochloride as crystals.

### 5 Physicochemical properties

Melting point: 179-181° C ( dec. )

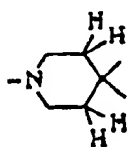
Elemental analysis ( C <sub>10</sub> H <sub>18</sub> NO <sub>2</sub> Cl ):				
	C(%)	H(%)	N(%)	Cl(%)
Calcd.	54.67	8.26	6.38	16.14
Found	54.40	8.27	6.31	16.35

Mass spectrum (m/z): 183, 110

IR absorption spectrum (KBr) cm<sup>-1</sup>: 3500(broad), 2400-2700, 1754

NMR spectrum ( CDCl<sub>3</sub>; internal standard: TMS ), δppm:

1.30 ( d, 3H, J=7.2Hz, C-CH<sub>3</sub> ), 1.8-2.5 ( m, 4H,



), 2.48 ( s, 2H, ), 2.80 ( d, 3H,

J=5.4Hz, CH<sub>3</sub>-NH< ), 3.0-3.5 ( m, 4H, ),

3.98 ( q, 1H, J=7.2Hz, >CH-CH<sub>3</sub> )

### Example 3



To a solution of 2,8-dimethyl-1-oxa-8-azaspiro[4,5]decan-3-one ( 200 mg ) in 7 ml ethanol, was added 25 mg sodium borohydride at room temperature, and the mixture was stirred at room temperature for two hours. The reaction mixture was cooled in an ice-water bath, acidified by addition of 6N-HCl ( to about pH 4 ), and stirred for about 20 minutes with the ice-water bath removed. Ethanol was distilled off under reduced pressure, and the residue was purified by silica gel column chromatography using, as eluent, a mixed solvent of chloroform/methanol/conc. ammonia ( 5:1:0.1 by volume ), giving 200 mg of 3-hydroxy-2,8-dimethyl-1-oxa-8-azaspiro[4,5]decane as oil. It was dissolved in ether, and ethanolic hydrogen chloride was added to this solution, thus giving its hydrochloride as white crystals.

### Physicochemical properties

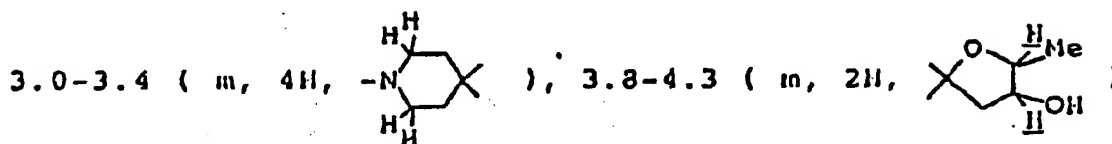
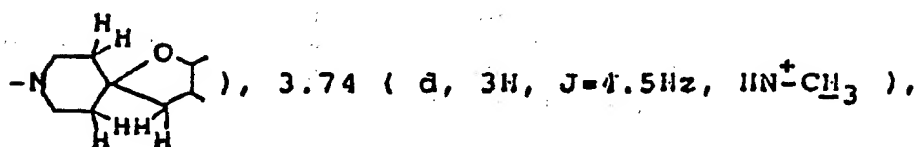
Melting point: 174-178° C

Elemental analysis ( C <sub>10</sub> H <sub>20</sub> NO <sub>2</sub> Cl ):				
	C(%)	H(%)	N(%)	Cl(%)
Calcd.	54.17	9.09	6.32	15.99
Found	53.90	9.22	6.27	16.05

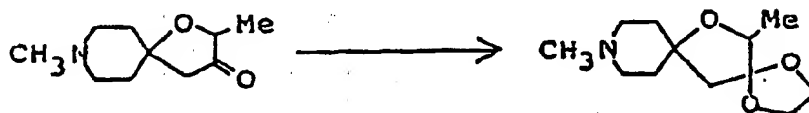
Mass spectrum (m/z): 185, 168, 110

NMR spectrum ( CDCl<sub>3</sub>; internal standard: TMS ), δppm:

1.25 ( m, 3H, C-CH<sub>3</sub> ), 1.6-2.6 ( m, 6H,



#### Example 4



A mixture of 730 mg 2,8-dimethyl-1-oxa-8-azaspiro[4,5]decan-3-one, 2.25 ml ethylene glycol, 836 mg p-toluenesulfonic acid monohydrate and 30 ml toluene was heated under reflux for 3 hours with a Dean-Stark azeotropic dehydration apparatus, and the reaction mixture was poured into 30 ml of an aqueous solution containing 1.26 g sodium bicarbonate. The resulting mixture was extracted with chloroform. The extract was dried over anhydrous magnesium sulfate, and concentrated under reduced pressure. The residue was purified by silica gel column chromatography on silica gel eluted with a mixed solvent of chloroform/methanol/conc. ammonia (20:1:0.1 by volume) to give 640 mg of 10,14-dimethyl-1,4,13-trioxaspiro[4.1.5.2]tetradecane as oil. It was dissolved in isopropanol, and a solution of maleic acid in isopropanol was added to convert it to the corresponding maleate, which was recrystallized from dichloromethane/ether.

#### Physicochemical properties

Melting point: 106-108 °C



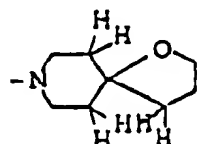
Elemental analysis ( C <sub>16</sub> H <sub>25</sub> NO <sub>7</sub> ):			
	C(%)	H(%)	N(%)
Calcd.	55.97	7.34	4.08
Found	55.81	7.14	4.04

Mass spectrum (m/z): 227, 182, 110

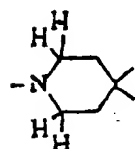
IR absorption spectrum (KBr) cm<sup>-1</sup>: 3500, 2960, 2710, 1590

NMR spectrum ( CDCl<sub>3</sub>; internal standard: TMS ), δppm:

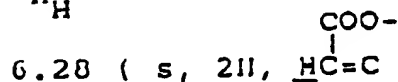
1.15 ( d, 3H, J=6.3Hz, C-CH<sub>3</sub> ), 1.9-2.1 ( m, 6H, .



), 2.78 ( s, 3H, CH<sub>3</sub>N< ), 3.0-3.5 ( m, 4H,



), 3.8-4.1 ( m, 5H, -OCH<sub>3</sub>-, -O-CH<sub>2</sub>- x 2 ),



6.28 ( s, 2H, HC=C x 2 )

### Example 5



60% oily sodium hydride ( 272 mg ), placed in a flask, was treated with n-hexane in an argon gas atmosphere to wash off the oil component, and the remaining hexane was distilled off under reduced pressure. Dimethyl sulfoxide ( 8 ml ) was added to the residue, the mixture was heated at 60 to 70 °C for about one hour, the faint-green solution thus obtained was ice-cooled, and 2.43 g methyltriphenylphosphonium bromide was added. Heating the mixture at about 40 °C put the solid into solution, giving a yellowish-red solution. It was cooled to about 30 °C, 590 mg 2,8-dimethyl-1-oxa-8-azaspiro[4,5]decan-3-one was added, and the mixture was stirred at room temperature for about two hours. It was then poured into 50 ml ice water, the resulting mixture was extracted with chloroform, and the extract was washed with saturated aqueous sodium chloride and dried over anhydrous magnesium sulfate. After distilling off the solvent under reduced pressure from the dried solution, the residue was purified by silica gel column chromatography using, as eluent, a mixed solvent of chloroform/methanol ( 10:1 by volume ), giving 320 mg of 2,8-dimethyl-3-methylene-1-oxa-8-azaspiro[4,5]decane as oil. It was dissolved in ether, and ethanolic hydrogen chloride was added to the solution, giving the corresponding hydrochloride as crystals.

### Physicochemical properties

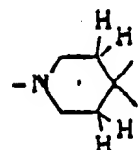
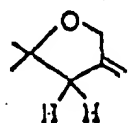
Melting point: 190-191 °C

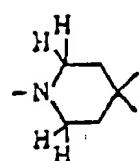
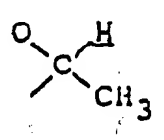
Elemental analysis ( C <sub>11</sub> H <sub>20</sub> NOCl•0.3H <sub>2</sub> O):			
	C(%)	H(%)	N(%)
Calcd.	59.21	9.31	6.27
Found	59.10	9.07	6.29

Mas spectrum (m/z): 181, 166, 96

10 NMR spectrum (CDCl<sub>3</sub>; internal standard: TMS), δppm:

1.30 (d, 3H, J=5.4Hz, C-CH<sub>3</sub>), 1.6-2.4 (m, 4H,

15 , 2.56 (m, 2H, , 2.9-3.5 (m, 4H,

20 2.76 (s, 3H, CH<sub>3</sub>-N<), , 4.45 (m, 1H, , 4.89 (m, 1H,

25 one H in =C<H>, 5.02 (m, 1H, one H in =C<H>)

30 In similar way, fumarate (mp. 104-106°C) was obtained.

#### Example 6

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To a three-necked flask fitted with a thermometer, a dropping funnel and a calcium chloride tube, was added 1.04 g of 60% oily sodium hydride, and the oil component was washed off by treatment with n-hexane. Anhydrous ether (35 ml) was added to the residue, the mixture was stirred well, and 15 ml of an ethereal solution containing 3.2 g ethyl thiolactate was then added at 5 to 10°C. Methanol (20 ml) was further added at 5 to 10°C, and the mixture was stirred at room temperature for about 30 minutes. The solvents were distilled off under reduced pressure, 20 ml dimethyl sulfoxide was added to the residue, the resulting solution was cooled to about 15°C, and 4.76 g ethyl 1-methyl-4-piperidylideneacetate was added. After stirring at room temperature for about 20 hours, the reaction mixture was poured into 100 ml ice water, concentrated hydrochloric acid was added until the pH fell to about 4, and sodium bicarbonate was then added to make the solution weakly alkaline (pH: about 8). This aqueous solution was extracted thrice with 150 ml chloroform, and the combined extract was washed with saturated aqueous sodium chloride and dried over anhydrous magnesium sulfate. Distilling off the chloroform under reduced pressure from the dried solution left 7.84 g of orange-red oil, which was purified by silica gel column chromatography using, as eluent, a mixed solvent of chloroform/methanol/conc. ammonia (30:1:0.1 by volume), giving 1.89 g of ethyl 2,8-dimethyl-3-oxo-1-thia-8-azaspiro[4,5]decane-4-carboxylate as solid. It was dissolved in ether, and ethanolic hydrogen chloride was added to the solution, thus giving its hydrochloride.

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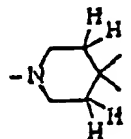
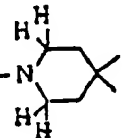
Physicochemical properties

Melting point: 161-164 °C

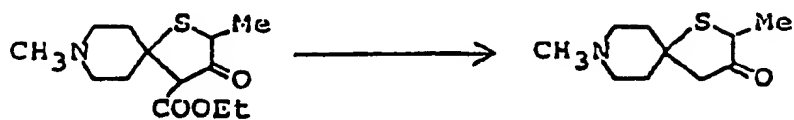
Elemental analysis (  
 $C_{13}H_{22}NO_3S \cdot 0.8H_2O$ ):

	C(%)	H(%)	N(%)
Calcd.	48.45	7.38	4.35
Found	48.50	7.01	4.32

Mass spectrum (m/z): 271, 238, 225, 197

IR absorption spectrum (KBr)  $cm^{-1}$ : 3540, 3470, 1660, 1620NMR spectrum (  $CDCl_3$ ; internal standard: TMS ),  $\delta$ ppm:1.50 ( t, 3H,  $J=7.2Hz$ ,  $-OCH_2CH_3$  ), 1.54 ( d, 3H,  $J=7.2Hz$ ,>CH-CH<sub>3</sub> ), 1.7-2.0 ( m, 4H, , 2.78 ( s, 3H,  $CH_3N$  ),2.9-3.6 ( m, 4H, , 4.19 ( q, 1H,  $J=7.2Hz$ ,S-CH-CH<sub>3</sub> ), 4.44 ( q, 2H,  $J=7.2Hz$ ,  $-OCH_2CH_3$  )

## Example 7



2,8-Dimethyl-1-thia-8-azaspiro[4,5]decan-3-one was prepared ( oil ) and then converted to its hydrochloride in the same way as in Example 2.

Physicochemical properties

Melting point: 210-213 °C

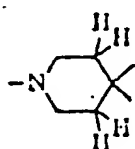
Elemental analysis ( C <sub>10</sub> H <sub>18</sub> NOSCl•0.5H <sub>2</sub> O):			
	C(%)	H(%)	N(%)
Calcd.	49.07	7.82	5.72
Found	49.15	7.63	5.77

Mass spectrum (m/z): 199, 166, 110

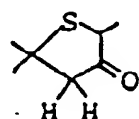
IR absorption spectrum (KBr) cm<sup>-1</sup>: 3500, 2950, 2700, 17536

NMR spectrum ( CDCl<sub>3</sub>; internal standard: TMS ), δppm:

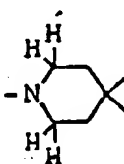
1.44 ( d, 3H, J=7.2Hz, C-CH<sub>3</sub> ), 1.9-2.8 ( m, 4H,



), 2.74 ( s, 2H, ), 2.80 ( s, 3H,



CH<sub>3</sub>-N< ), 2.9-3.5 ( m, 4H, ), 3.66 ( q, 1H,



J=7.2Hz, S-CH<sub>2</sub>-CH<sub>3</sub> )

#### Example 8



3-Hydroxy-2,8-dimethyl-1-thia-8-azaspiro[4.5]decane was prepared ( oil ) and then converted to its hydrochloride in the same way as in Example 3.

#### Physicochemical properties

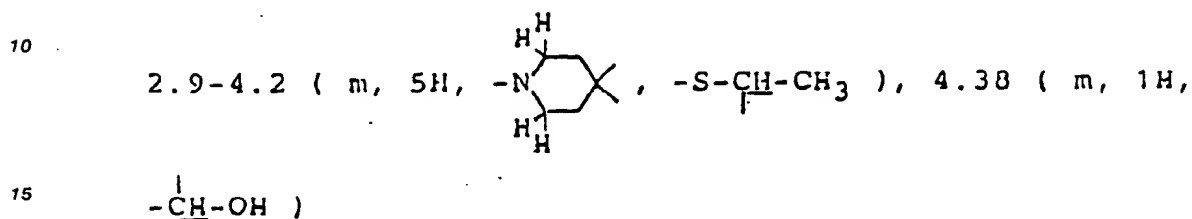
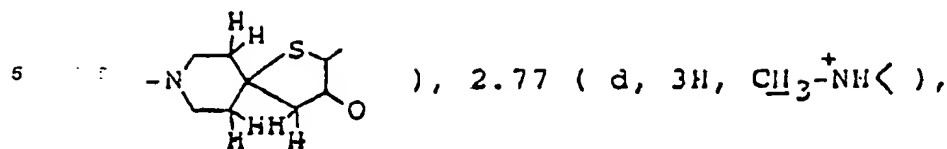
Melting point: 225-229° C

Mass spectrum (m/z): 201, 168, 110

IR absorption spectrum (KBr) cm<sup>-1</sup>: 3400, 2970 2930, 2700

NMR spectrum ( CDCl<sub>3</sub>; internal standard: TMS ), δppm:

1.32 ( d, 3H, J=7.2Hz, C-CH<sub>3</sub> ), 1.0-2.7 ( m, 6H,



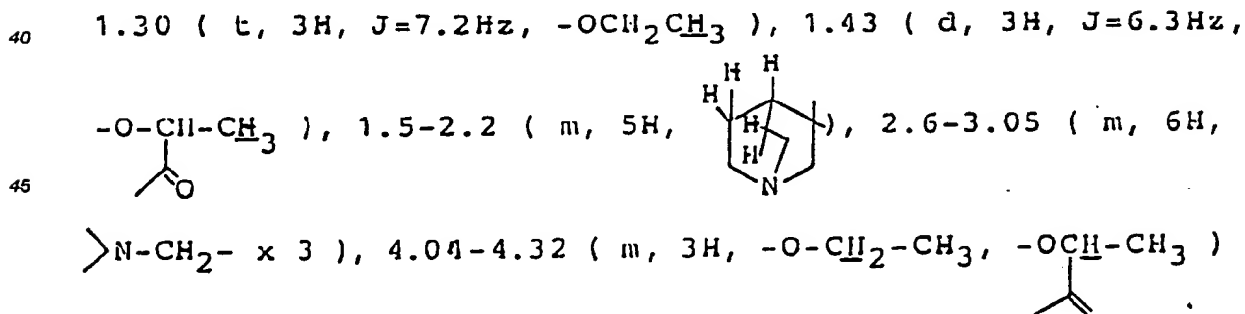
#### Example 9



25 Ethyl 5'-methyl-4'-oxospiro[1-azabicyclo[2.2.2]octane-3,2'-oxolan]-3'-carboxylate was prepared as in Example 1, except that ethyl 3-quinuclidylideneacetate was used in place of 1-methyl-4-piperidylideneacetate.

#### Physicochemical properties

35 Mass spectrum (m/z): 268, 267, 221, 194, 166  
IR absorption spectrum (KBr) cm<sup>-1</sup>: 3480, 2990-2890, 1745, 1675  
NMR spectrum ( CDCl<sub>3</sub>; internal standard: TMS ), δppm:



#### Example 10



5'-methyl-spiro[1-azabicyclo[2,2,2]octane-3,2'-oxolan]-4'-one was prepared and then converted to its hydrochloride as in Example 2.

#### Physicochemical properties

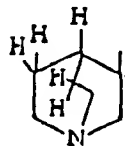
Melting point: 188-190° C ( dec. )

Elemental analysis ( C <sub>11</sub> H <sub>18</sub> NO <sub>2</sub> Cl ):				
	C(%)	H(%)	N(%)	Cl(%)
Calcd.	57.02	7.83	6.04	15.30
Found	56.72	7.76	5.95	15.28

Mass spectrum (m/z): 195, 138, 96

NMR spectrum ( CDCl<sub>3</sub>; internal standard: TMS ), δppm:

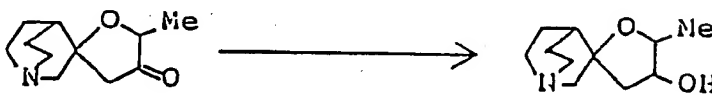
1.33 ( m, 3H, C-CH<sub>3</sub> ), 1.65-2.60 ( m, 5H,



2.48-3.0 ( m, 2H, -CH<sub>2</sub>-CO- ), 3.2-3.7 ( m, 6H,

N-CH<sub>2</sub> x 3 ), 3.85-4.25 ( m, 1H, O-CH-CH<sub>3</sub> )

#### Example 11



4'-Hydroxy-5'-methylspiro[1-azabicyclo[2,2,2]octane-3,2'-oxolane] was prepared and then converted to its hydrochloride as in Example 3.

#### Physicochemical properties

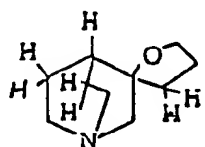
Melting point: 162-166° C

Elemental analysis ( C <sub>11</sub> H <sub>20</sub> NO <sub>2</sub> Cl•0.2H <sub>2</sub> O):			
	C(%)	H(%)	N(%)
Calcd.	55.66	8.62	5.90
Found	55.77	8.58	5.93

Mass spectrum (m/z): 197, 180, 139

10 NMR spectrum (CDCl<sub>3</sub>; internal standard: TMS), δppm:

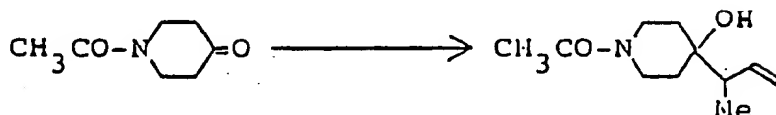
1.1-1.3 (m, 3H, C-CH<sub>3</sub>), 1.5-2.6 (m, 7H,



), 3.5-3.6 (m, 6H, >N-CH<sub>2</sub>- x 3),

20 3.8-4.35 (m, 2H, -O-CH<sub>2</sub>-CH<sub>2</sub>-)

25 Reference Example



35 To a solution of 1.94 g 1-acetyl-4-piperidone in a mixture of ether (80 ml) and tetrahydrofuran (40 ml), was added dropwise at 10° C or lower 275 ml of a 0.5M Grignard reagent prepared in the usual way from crotyl chloride and magnesium, and the resulting mixture was stirred overnight at room temperature. To the ice-cooled reaction mixture was slowly added 100 ml of saturated aqueous sodium chloride, and the layers were separated. The aqueous layer was extracted with chloroform, the two organic solutions were each concentrated, and the combined concentrate was subjected to silica gel column chromatography using, as eluent, a mixed solvent of ethyl acetate/n-hexane (1:1 by volume) containing 3% methanol, giving 16.9 g

40 of 1-acetyl-4-hydroxy-4-(1-methyl-2-propenyl)piperidine as oil.

NMR spectrum (CDCl<sub>3</sub>; internal standard: TMS), δppm:

1.04 (d, 3H, >CH-CH<sub>3</sub>), 2.10 (s, 3H, CH<sub>3</sub>CO-),

45 2.0-2.3 (m, 1H, >C-H), 5.0-5.24 (m, 2H, -CH=C<sub>H</sub>),

5.6-6.0 (m, 1H, -CH=CH<sub>2</sub>)

50

IR absorption spectrum (neat) cm<sup>-1</sup>: 3436, 2988, 1622, 1278, 1250

Mass spectrum (m/z): 197 (M<sup>+</sup>), 180, 154, 142

55

Example 12



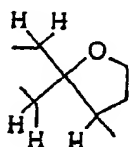
A solution of 1.78 g 1-acetyl-4-hydroxy-4-(1-methyl-2-propenyl)piperidine in 60 ml dichloromethane was cooled in ice, 24 ml water was added, 1.51 g sodium bicarbonate and 3.45 g iodine were then added with stirring, and the mixture was stirred under ice cooling for four hours. The organic layer was collected, the aqueous layer was extracted thrice with chloroform, and all the organic solutions were combined and dried. After distilling off the solvent from the dried solution, the residue was subjected to silica gel column chromatography using, as eluent, a mixed solvent of ethyl acetate/n-hexane ( 1:1 by volume ) containing 3% methanol, giving a diastereoisomeric mixture of 8-acetyl-3-iodo-4-methyl-1-oxa-8-azaspiro[4.5]decane ( 1.55 g ).

Melting point: 135-137° C

Elemental analysis ( C <sub>11</sub> H <sub>18</sub> NO <sub>2</sub> I ):				
	C(%)	H(%)	N(%)	I(%)
Calcd.	40.88	5.61	4.34	39.27
Found	40.79	5.50	4.22	39.46

NMR spectrum ( CDCl<sub>3</sub>; internal standard: TMS ), δppm:

1.06 ( d, 3H, J=5.4Hz, CH-CH<sub>3</sub> ), 1.3-2.0 ( m, 5H,



), 2.10 ( s, 3H, -COCH<sub>3</sub> ), 2.6-3.1 ( m, 1H,

>C-H ), 3.2-4.7 ( m, 6H, >N-CH<sub>2</sub>- x 2, -O-CH<sub>2</sub>- )

IR absorption spectrum (KBr) cm<sup>-1</sup>: 1642, 1456, 1428, 1028

Mass spectrum (m/z): FAB-MS 324

## Reference Example 2



To a solution of 4.76 g 1-acetyl-4-hydroxy-4-(1-methyl-2-propenyl)piperidine in 50 ml dichloromethane, was added 60 g m-chloro-perbenzoic acid, and the mixture was stirred at room temperature for three days. The insoluble matters were filtered off, the filtrate was washed five times with saturated aqueous sodium bicarbonate, and the aqueous washings were combined and extracted with chloroform. All the organic solutions were combined and dried, and the solvent was distilled off from the dried solution. The residue was subjected to column chromatography on silica gel ( 300 ml ) using pure chloroform and chloroform containing 2% methanol as eluents to separate two types of diastereomer of the product compound: There were isolated 1.62 g of diastereomer (A) ( isomer of lower polarity as measured by TLC ), 1.66 g of



diastereomer (B) ( isomer of higher polarity ) and 0.14 g of a mixture of both isomers (each as amorphous powder).

5 Physicochemical properties of 1-acetyl-4-hydroxy-4-[1-(2-oxyranyl)ethyl]piperidine (A)

NMR spectrum ( CDCl<sub>3</sub>; internal standard: TMS ),  $\delta$  ppm:

10 1.0 ( d, 3H, CH-CH<sub>3</sub> ), 1.24 ( m, 1H, CH<sub>3</sub>C-H ),

15 1.7 ( m, 4H, -N<img alt="piperidine ring with two methyl groups at C4" data-bbox="440 255 515 320"/> ), 2.1 ( s, 3H, CH<sub>3</sub>CO ),

20 2.48 ( m, 1H, <img alt="2-oxiranyl group" data-bbox="425 365 530 400"/> ), 2.8 ( m, 2H, <img alt="2-oxiranyl group" data-bbox="725 365 840 405"/> )

25 Mass spectrum (m/z): 213 (M<sup>+</sup>), 195, 170, 142, 124

Physicochemical properties of 1-acetyl-4-hydroxy-4-[1-(2-oxyranyl)ethyl]piperidine (B)

30 NMR spectrum ( CDCl<sub>3</sub>; internal standard: TMS ),  $\delta$  ppm:

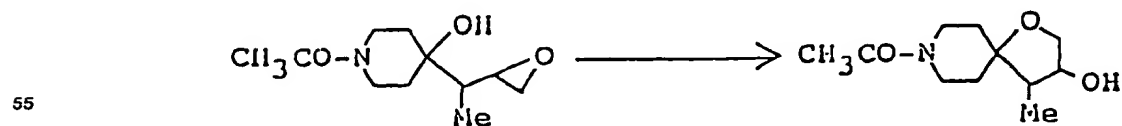
1.02 ( d, 3H, CH-CH<sub>3</sub> ), 1.3 ( m, 1H, CH<sub>3</sub>C-H ),

35 1.66 ( m, 4H, -N<img alt="piperidine ring with two methyl groups at C4" data-bbox="455 565 520 635"/> ), 2.08 ( s, 3H, CH<sub>3</sub>CO ),

40 2.3-3.2 ( m, 5H, <img alt="2-oxiranyl group" data-bbox="470 670 580 715"/> , <img alt="piperidine ring with two methyl groups at C4" data-bbox="610 660 680 715"/> )

45 Mass spectrum (m/z): 213 (M<sup>+</sup>), 170, 142, 124

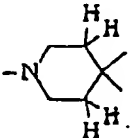
50 Example 13



A solution of 1.2 g 1-acetyl-4-hydroxy-4-[1-(2-oxyranyl)ethyl]piperidine (B) in 80 ml dichloromethane

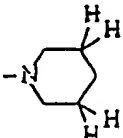
was cooled to  $-40^{\circ}\text{C}$ , 1.77 g tin tetrachloride was added, and the mixture was stirred at room temperature for two days. The reaction mixture was cooled in ice, 2 ml triethylamine was added, the mixture was concentrated under reduced pressure, and the residue was subjected to silica gel column chromatography using, as eluent, chloroform containing 1 to 5% methanol, giving 0.83 g of 8-acetyl-3-hydroxy-4-methyl-1-oxa-8-azaspiro[4,5]decane (B) as amorphous powder.

NMR spectrum (  $\text{CDCl}_3$ ; internal standard: TMS ),  $\delta\text{ppm}$ :

1.0 ( d, 3H,  $\text{CH}-\text{CH}_3$  ), 1.3-2.0 ( 5H,  ,  $\text{CH}_3-\text{C}-\text{H}$  ),  
2.08 ( s, 3H,  $\text{CH}_3\text{CO}$  )

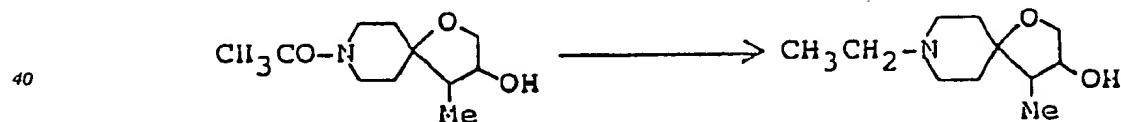
Mass spectrum ( $m/z$ ): 213 ( $\text{M}^+$ ), 195, 182, 170, 124

Diastereomer (A) obtained in Reference Example 2 was also treated in much the same manner as above, affording 8-acetyl-3-hydroxy-4-methyl-1-oxa-8-azaspiro[4,5]decane (A). NMR spectrum (  $\text{CDCl}_3$ ; internal standard: TMS ),  $\delta\text{ppm}$ :

1.02 ( d, 3H,  $\text{CH}-\text{CH}_3$  ), 1.3-2.1 ( m, 5H,  ),  
 $\text{CH}_3-\text{C}-\text{H}$  ), 2.20 ( s, 3H,  $\text{CH}_3\text{CO}$  )

Mass spectrum ( $m/z$ ): 213 ( $\text{M}^+$ ), 195, 182, 170, 124

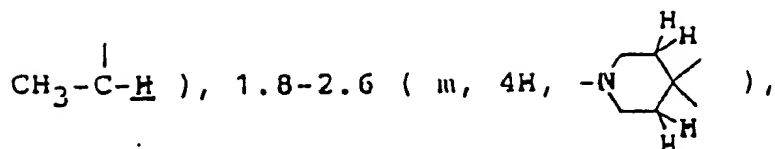
#### Example 14



A solution of 0.83 g 8-acetyl-3-hydroxy-4-methyl-1-oxa-8-azaspiro[4,5]decane (B) in 20 ml anhydrous tetrahydrofuran was added dropwise to a mixture of 1.01 g lithium aluminum hydride and 25 ml tetrahydrofuran, and the resulting mixture was heated under reflux for three hours and then cooled in ice. Water ( 1.1 ml ) and 10% caustic soda solution ( 1.1 ml ) were slowly added in that order, the reaction mixture was filtered through Celite, and the insoluble matters were thoroughly washed with tetrahydrofuran and ethyl acetate. The washings were added to the filtrate, the combined solution was concentrated, and the residue was subjected to silica gel column chromatography using, as eluent, a mixed solvent of chloroform/methanol/conc. ammonia ( 40:10:1 ), giving 8-ethyl-3-hydroxy-4-methyl-1-oxa-8-azaspiro[4,5]decane (B) as oil. It was converted to its hydrochloride by treatment with methanolic hydrogen chloride. Yield: 0.4 g, m.p.:  $150-155^{\circ}\text{C}$ .

NMR spectrum (  $\text{CDCl}_3$ ; internal standard: TMS ),  $\delta\text{ppm}$ :

1.02 ( d, 3H,  $-\overset{|}{\text{CH}}-\text{CH}_3$  ), ( m, 4H,  $-\text{NCH}_2\text{CH}_3$ ,



10  
 Mass spectrum (m/z): 200 (M+1), 184, 170, 138, 110, 84

IR absorption spectrum (KBr)  $\text{cm}^{-1}$ : 3388, 2948, 2888 1418, 1034, 908

Diastereomer (A) obtained in Example 13 was also treated as above, affording 8-ethyl-3-hydroxy-4-

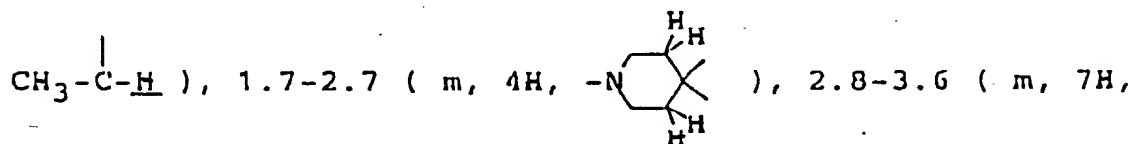
15 methyl-1-oxa-8-azaspiro[4,5]decane (A). The physicochemical properties of its hydrochloride are as follows:  
 Melting point: 200-204° C

20

Elemental analysis ( $\text{C}_{11}\text{H}_{22}\text{NO}_2\text{Cl}$ ):			
	C(%)	H(%)	N(%)
Calcd.	56.04	9.41	5.94
Found	55.75	9.28	5.89

25 NMR spectrum (  $\text{CDCl}_3$ ; internal standard: TMS ),  $\delta\text{ppm}$ :

1.16 ( d, 3H,  $-\text{CH}-\text{CH}_3$  ), 1.3-1.7 ( t & m, 4H,  $-\text{NCH}_2\text{CH}_3$ ,



35  
 $-\text{N}-\text{CH}_2- \times 3, \text{OH}$  ), 3.7-4.1 ( m, 2H,  $-\text{O}-\text{CH}_2-$  )

Mass spectrum (m/z): 199 ( $\text{M}^+$ ), 184, 172, 138, 124, 110, 84

40 IR absorption spectrum (KBr)  $\text{cm}^{-1}$ : 3364, 2948, 2672, 1428, 1062, 1050

#### Example 15



50

To a three-necked flask fitted with a thermometer, a dropping funnel and a calcium chloride tube, was added 2 g of 60% oily sodium hydride, and the oil component was washed off by treatment with n-hexane. Anhydrous ether ( 75 ml ) was added to the residue, the mixture was stirred well, and 25 ml of an ethereal solution containing 6.6 g ethyl  $\alpha$ -hydroxy-n-butyrate was then added at 5 to 10° C. Evolution of hydrogen gas ceased after stirring at room temperature for about three hours. The ether was distilled off under reduced pressure, 40 ml dimethyl sulfoxide was added to the residue, the resulting solution was cooled to about 15° C, and 9.15 g ethyl 1-methyl-4-piperidylideneacetate was added. After stirring at room tempera-

ture for about 15 hours, the reaction mixture was poured into 100 ml ice water, concentrated hydrochloric acid was added until the pH fell to about 2, and 4 ml of concentrated hydrochloric acid was further added. The resulting mixture was heated under reflux for about six hours, and 20% aqueous caustic soda was then added under ice cooling to make the solution alkaline. This alkaline solution was extracted once with 150 ml chloroform and then twice with 100 ml chloroform, and the combined extract was washed with an aqueous solution of sodium chloride and dried over anhydrous magnesium sulfate. Distilling off the chloroform under reduced pressure from the dried solution left 4.96 g of a reddish-brown oily substance. It was purified by silica gel column chromatography using, as eluent, a mixed solvent of chloroform/methanol (30:1 by volume), giving 1.38 g of 2-ethyl-8-methyl-1-oxa-8-azaspiro[4,5]decan-3-one as oil. It was dissolved in ether, and after adding HCl-EtOH, its HCl salt, was obtained.

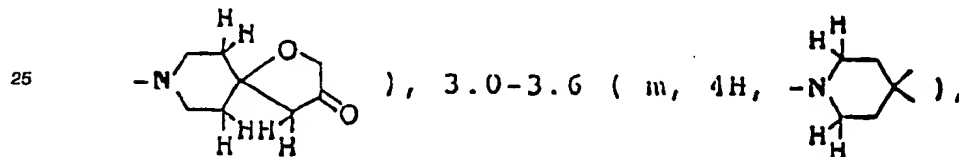
#### Physicochemical properties

Mass spectrum (m/z): 197, 168, 110

IR absorption spectrum (KBr)  $\text{cm}^{-1}$ : 3476(broad), 2980, 2728, 1756

NMR spectrum ( $\text{CDCl}_3$ ; internal standard: TMS),  $\delta$ ppm:

0.96 (t, 3H,  $J=7.2\text{Hz}$ ,  $-\text{OCH}_2\text{CH}_3$ ), 2.45 (m, 2H,  $-\text{CH}_2-\text{CO}-$ ), 2.83 (s, 3H,  $-\text{N}^+\text{H}-\text{CH}_3$ ), 1.5-2.0 (m, 6H,



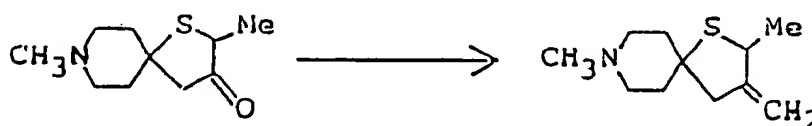
3.0-3.6 (m, 4H,  $-\text{N}^+\text{H}-\text{CH}_3$ ), 3.90 (m, 1H,  $-\text{O}-\text{CH}_2-\text{CO}-$ )

In similar way, fumarate (mp. 77-90°C), maleate (mp. 126-8°C) and oxalate (mp. 160-2°C) were obtained.

35

#### Example 16

40



45 2,8-Dimethyl-3-methylene-1-thia-8-azaspiro[4,5]decan-3-one was prepared from 2,8-dimethyl-1-thia-8-azaspiro[4,5]decan-3-one as in Example 5, and was converted to hydrochloride by treating its ethanolic solution with ethanolic hydrogen chloride.

Melting point: 197-200°C

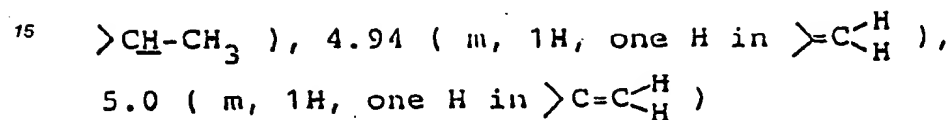
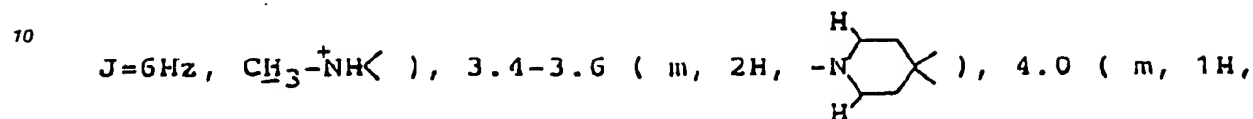
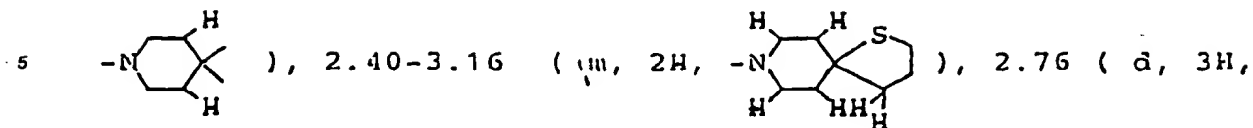
Mass spectrum (m/z): 197, 164, 96

50 IR absorption spectrum (KBr)  $\text{cm}^{-1}$ : 3480(broad), 2948, 2484, 1660, 1482

NMR spectrum ( $\text{CDCl}_3$ ; internal standard: TMS),  $\delta$ ppm:

55

1.42 ( d, 3H,  $J=7\text{Hz}$ ,  $>\text{CH}-\text{CH}_3$  ), 1.8-2.0 ( m, 2H,



20

## Example 17

25



30

3-Ethylidene-2,8-dimethyl-1-oxa-8-azaspiro[4.5]decane was prepared in the same manner as in Example 5 by using ethyltriphenylphosphonium bromide. It was converted to hydrochloride by treating its ethereal solution with ethanolic hydrogen chloride.

Mass spectrum (m/z): 195, 110

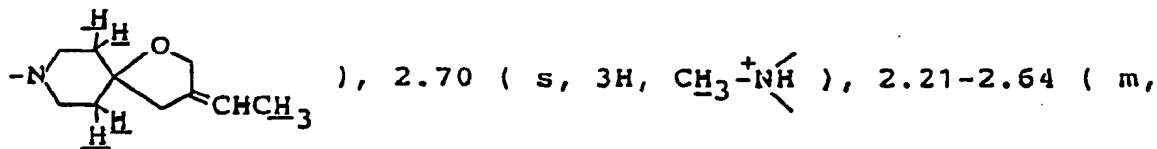
35

IR absorption spectrum (neat)  $\text{cm}^{-1}$ : 2980, 1660, 1078

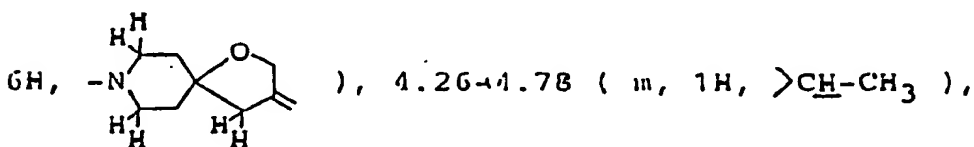
NMR spectrum ( DMSO- $d_6$ ; internal standard: TMS ),  $\delta\text{ppm}$ :

1.26 ( d, 3H,  $J=5.9\text{Hz}$ ,  $>\text{CH}-\text{CH}_3$  ), 1.48-1.90 ( m, 7H,

40



45

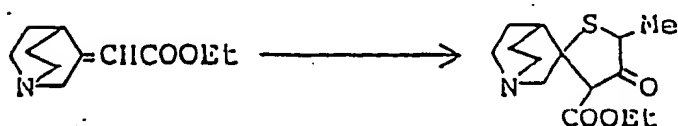


50

5.06-5.52 ( m, 1H,  $>\text{CH}-\text{CH}_3$  )

55

## Example 18



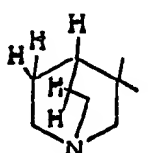
Ethyl 5'-methyl-4'-oxospiro[1-azabicyclo[2,2,2]octane-3,2'-thiolan]-3'-carboxylate was prepared as in Example 6, except that ethyl 3-quinuclidylideneacetate was used in place of ethyl 1-methyl-4-piperidylideneacetate.

Mass spectrum (m/z): 283, 237, 210

IR absorption spectrum (neat)  $\text{cm}^{-1}$ : 2948, 1748, 1728

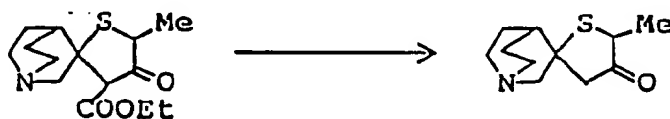
NMR spectrum (  $\text{CDCl}_3$ ; internal standard: TMS ),  $\delta$ ppm:

1.20-1.56 ( m, 6H,  $-\text{COOCH}_2\text{CH}_3$ ,  $>\text{CHCH}_3$  ),

1.5-2.2 ( m, 5H, , 2.7-3.1 ( m, 6H,  $>\text{N}-\text{CH}_2-$  x 3 )

4.0-4.2 ( m, 3H,  $>\text{CHCH}_3$ ,  $-\text{COO}-\text{CH}_2-\text{CH}_3$  )

#### Example 19



5'-methylspiro[1-azabicyclo[2,2,2]octane-3,2'-thiolan]-4-one was prepared in the same manner as in Example 2, and converted to its hydrochloride by treating its ethereal solution with ethanolic hydrochloride.

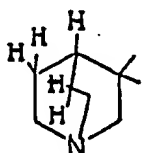
Melting point: 207-210° C ( dec. )

Mass spectrum (m/z): 211, 141, 122, 96

IR absorption spectrum (KBr)  $\text{cm}^{-1}$ : 3464(broad), 2950, 2480, 1736

NMR spectrum (  $\text{CDCl}_3$ ; internal standard: TMS ),  $\delta$ ppm:

1.42, 1.45 ( d x 2, 3H,  $J=6.3\text{Hz}$ ,  $>\text{CHCH}_3$  ),

1.8-2.6 ( m, 5H, , 2.68-3.21 ( m, 2H,  $-\text{CH}_2-\text{CO}-$  ),

3.2-3.9 ( 7H,  $>\text{NH}^+-\text{CH}_2-$  x 3,  $>\text{CHCH}_3$  )

#### Example 20



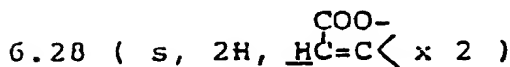
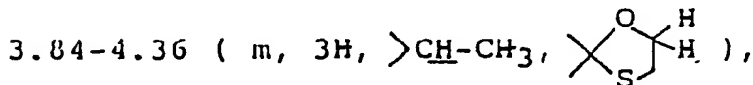
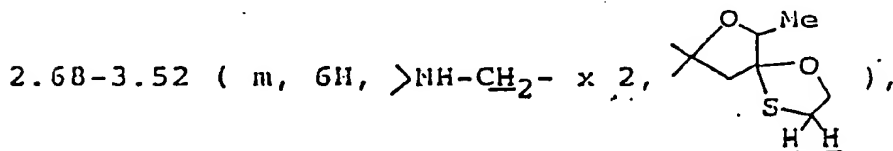
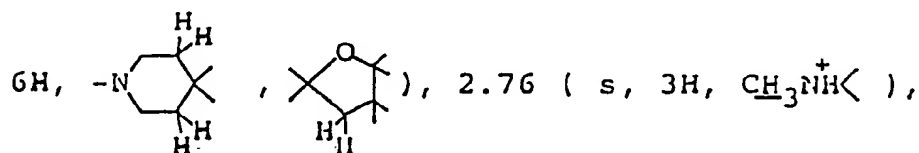
10,14-Dimethyl-1,13-dioxo-4-thia-10-azadispiro[4,1,5,2]tetradecane was prepared as in Example 4, except that 2-mercaptoethanol was used in place of ethylene glycol. It was then converted to maleate by addition of an equimolar amount of maleic acid to its solution in isopropanol.

Mass spectrum (m/z): 243, 182, 156

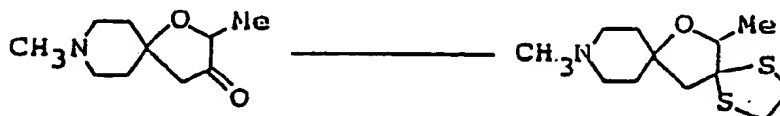
IR absorption spectrum (neat)  $\text{cm}^{-1}$ : 2950, 1088, 1058

NMR spectrum (  $\text{CDCl}_3$ ; internal standard: TMS ),  $\delta$ ppm:

1.22, 1.24 ( d x 2, 3H,  $J=5.9\text{Hz}$ ,  $>\text{C}-\underline{\text{CH}}_3$  ), 1.70-2.40 ( m,



#### Example 21



A solution of 0.5 g 2,8-dimethyl-1-oxa-8-azaspiro[4,5]decan-3-one in 10 ml dichloromethane was cooled in ice, 0.45 ml 1,2-ethanedithiol was added, and 2 ml boron trifluoride/ether complex was then added dropwise while maintaining the temperature below  $10^\circ\text{C}$ . After stirring at that temperature for one hour, the reaction mixture was poured into 30 ml of 20% aqueous caustic soda solution. The insoluble matters were filtered off, the filtrate was extracted with ethyl acetate, and the organic layer was washed with saturated aqueous sodium chloride and dried over anhydrous magnesium sulfate. The dried solution was concentrated under reduced pressure, and the residue was subjected to silica gel column chromatography using, as eluent, a mixed solvent of chloroform/methanol/conc. ammonia ( 20:1:0.1 by volume ), giving 0.46 g of 10,14-dimethyl-1,13-dithia-10-azadispiro[4,1,5,2]tetradecane. It was dissolved in methanol and converted to maleate by addition of an equimolar amount of maleic acid dissolved in the same solvent. Melting point:  $114-115^\circ\text{C}$

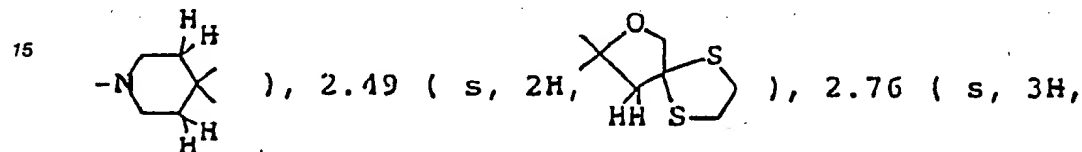
Elemental analysis ( C <sub>16</sub> H <sub>25</sub> NO <sub>5</sub> S <sub>2</sub> ):				
	C(%)	H(%)	N(%)	S(%)
Calcd.	51.18	6.71	3.73	17.08
Found	50.87	6.57	3.66	17.28

Mass spectrum (m/z): 259, 231, 187

IR absorption spectrum (KBr) cm<sup>-1</sup>: 2940, 1584, 1092, 1066

10 NMR spectrum ( DMSO-d<sub>6</sub>; internal standard: TMS ), δppm:

1.23 ( d, 3H, J=5.9Hz, >C-CH<sub>3</sub> ), 1.60-2.04 ( m, 4H,

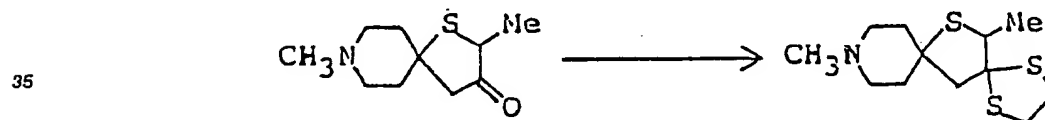


20 CH<sub>3</sub>-NH<sup>+</sup>( ), 3.00-3.42 ( m, 8H, >NH-CH<sub>2</sub>- x 2, -S-CH<sub>2</sub>- x 2 ),

4.06 ( q, 1H, J=5.9Hz, >CH-CH<sub>3</sub> ),

25 6.03 ( s, 2H, CH=C( x 2 )  
COO-

### 30 Example 22



40 10,14-Dimethyl-1,4,13-trithia-10-azadispiro[4,1,5,2]-tetradecane was prepared as in Example 21 by using 2,8-dimethyl-1-thia-8-azaspiro[4,5]decan-3-one. It was then dissolved in isopropanol and converted to maleate by addition of an equimolar amount of maleic acid dissolved in the same solvent.

Mass spectrum (m/z): 275, 242, 110

IR absorption spectrum (KBr) cm<sup>-1</sup>: 3460(broad), 2950, 1582, 1472

NMR spectrum ( CDCl<sub>3</sub>; internal standard: TMS ), δppm:

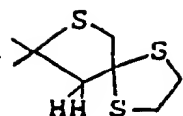
45

50

55



1.40 ( d, 3H,  $J=6.5\text{Hz}$ ,  $>\text{C}-\underline{\text{CH}}_3$  ), 2.4-2.9 ( m, 2H,



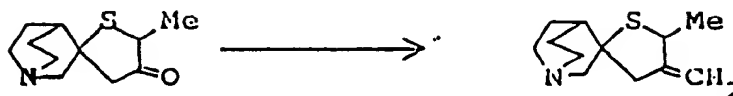
2.80 ( s, 3H,  $\underline{\text{CH}}_3-\text{NH}^+<$  ), 3.30 ( s, 4H,

$-\text{S}-\underline{\text{CH}}_2-$  x 2 ), 3.69 ( q, 1H,  $J=6.5\text{Hz}$ ,  $>\underline{\text{CH}}-\text{CH}_3$  ),

1.9-3.5 ( 8H other than the above ),

6.28 ( s, 2H,  $\text{CH}=\text{C}<$  x 2 )  
 $\text{COO}^-$

#### Example 23



5'-Methyl-4'-methylenespiro[1-azabicyclo[2,2,2]octane-3,2'-thiolan] was prepared in much the same manner as in Example 5 by using 5'-methylspiro[1-azabicyclo[2,2,2]octane-3,2'-thiolan]-4'-one. It was dissolved in ethanol, and then converted to hydrochloride by addition of ethanolic hydrogen chloride.

Melting point: 164-168°C

#### Elemental analysis ( $\text{C}_{12}\text{H}_{20}\text{NSCl}\cdot 0.1\text{H}_2\text{O}$ ):

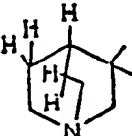
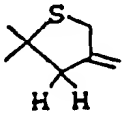
	C(%)	H(%)	N(%)	S(%)
Calcd.	58.21	8.22	5.66	12.94
Found	58.11	7.96	5.92	12.94

Mass spectrum (m/z): 209, 176, 139, 96

IR absorption spectrum (KBr)  $\text{cm}^{-1}$ : 3480(broad), 2930, 2580, 1655

NMR spectrum (  $\text{CDCl}_3$ ; internal standard: TMS ),  $\delta\text{ppm}$ :

1.42, 1.44 ( d x 2, 3H,  $J=6.3\text{Hz}$ ,  $>\text{CH}\underline{\text{CH}}_3$  ),

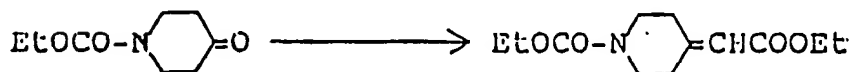
1.8-2.5 ( m, 5H, , 2.7-2.9 ( m, 2H, ) ,

$\sqrt{3.18\sim}$   
 3.58 ( m, 6H,  $>\text{NH}^+-\underline{\text{CH}}_2-$  x 3 ), 4.02 ( m, 1H,  $>\underline{\text{CH}}-\text{CH}_3$  ),

4.88-5.10 ( m, 2H,  $>=\text{CH}_2$  )

## Reference Example 3

5



To a suspension of 4 g oily sodium hydride ( 60% ) in 200 ml of anhydrous 1,2-dimethoxyethane, was added dropwise 23.6 g ethyl diethylphosphonoacetate at about 20 °C, and the mixture was stirred at that temperature for about one hour. To the solution thus obtained was added dropwise 17.1 g N-ethoxycarbonyl-4-piperidone at temperatures below 30 °C, the mixture was stirred for an additional two hours, and the solvent was distilled off under reduced pressure. Ice water ( 100 ml ) and ethyl acetate ( 100 ml ) were added to the residue, the mixture was shaken, and the layers were separated. The aqueous layer was extracted twice with 100 ml ethyl acetate, and all the organic solutions were combined, washed with water and dried over anhydrous magnesium sulfate. Distilling off the solvent from the dried solution gave 25.7 g of ethyl N-ethoxycarbonyl-4-piperidylideneacetate as colorless solid.

Mass spectrum (m/z): 241, 212, 196, 168

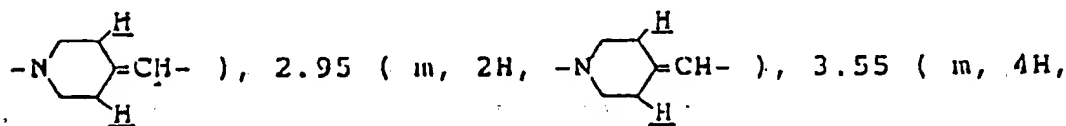
IR absorption spectrum (KBr)  $\text{cm}^{-1}$ : 2990, 1718, 1686

NMR spectrum ( $\text{CDCl}_3$ ; internal standard: TMS ),  $\delta$ ppm:

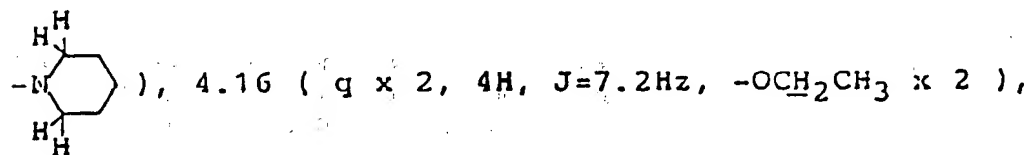
20

1.28 ( t x 2, 6H,  $J=7.2\text{Hz}$ ,  $-\text{OCH}_2\text{CH}_3$  x 2 ), 2.3 ( m, 2H,

25



30



35

5.72 ( m, 1H,  $\text{>C}=\text{CHCOOEt}$  )

40

## Example 24

45



Ethyl 8-ethoxycarbonyl-2-methyl-3-oxo-1-oxa-8-azaspiro [4,5]decane-4-carboxylate ( oil ) was prepared as in Example 1.

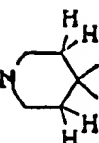
Mass spectrum (m/z): 313, 284, 268, 239

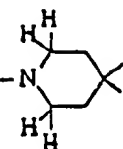
IR absorption spectrum (neat)  $\text{cm}^{-1}$ : 2990, 1776, 1738, 1704

NMR spectrum (  $\text{CDCl}_3$ ; internal standard: TMS ),  $\delta$ ppm:

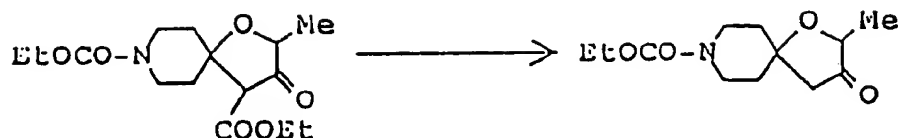
55

1.18-1.50 ( m, 9H,  $>\text{CH}-\text{CH}_3$ ,  $-\text{OCH}_2\text{CH}_3 \times 2$  ), 1.5-2.1 ( m,

5 4H, , 1.0-1.4 ( m, 5H,  $>\text{CH}-\text{CH}_3$ ,  $-\text{OCH}_2\text{CH}_3 \times 2$  ),

10 3.1-4.1 ( m, 4H,  )

# Example 25



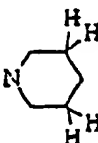
To a solution of 2.74 g ethyl 8-ethoxycarbonyl-2-methyl-3-oxo-1-oxa-8-azaspiro[4,5]decan-4-carboxylate in 100 ml N,N-dimethylformamide, were added 512 mg sodium chloride and 315  $\mu\text{l}$  water, and the mixture was heated with stirring for two hours in an oil bath held at 140-150° C. The reaction mixture was poured into 30 ml ice water, the resulting mixture was extracted with chloroform, and the extract was washed with an aqueous solution of sodium chloride and dried over anhydrous magnesium sulfate. After distilling off the solvent from the dried solution, the residue was purified by silica gel column chromatography using, as eluent, a mixed solvent of n-hexane/ethyl acetate ( 1:1 by volume ), giving 1.54 g of 8-ethoxycarbonyl-2-methyl-1-oxa-8-azaspiro[4,5]-decan-3-one as oil.

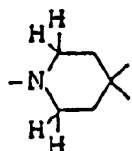
Mass spectrum (m/z): 241, 212, 196, 140

IR absorption spectrum (neat)  $\text{cm}^{-1}$ : 2990, 2960, 1764, 1700

NMR spectrum (  $\text{CDCl}_3$ ; internal standard: TMS ),  $\delta\text{ppm}$ :

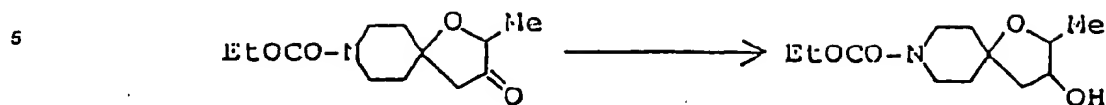
40 1.28 ( t, 3H,  $J=7.2\text{Hz}$ ,  $-\text{OCH}_2\text{CH}_3$  ), 1.32 ( d, 3H,  $J=7.2\text{Hz}$ ,

45  $>\text{CHCH}_3$  ), 1.50-1.90 ( m, 4H, , 2.38 ( s, 2H,

50  $-\text{CH}_2-\text{CO}-$  ), 3.28-3.90 ( m, 4H, , 4.03 ( q, 1H,

55  $J=7.2\text{Hz}$ ,  $>\text{CHCH}_3$  ), 4.15 ( q, 2H,  $J=7.2\text{Hz}$ ,  $-\text{OCH}_2\text{CH}_3$  )

## Example 26



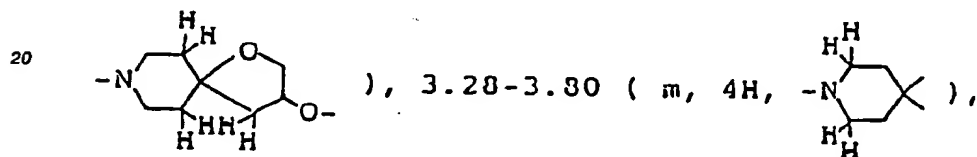
10 8-Ethoxycarbonyl-3-hydroxy-2-methyl-1-oxa-8-azaspiro-[4,5]decane ( oil ) was prepared in much the same manner as in Example 3 and purified by silica gel column chromatography using, as eluent, a mixed solvent of ethyl acetate/n-hexane ( 1:1 by volume ).

Mass spectrum (m/z): 244(M+1), 225, 198

IR absorption spectrum (KBr)  $\text{cm}^{-1}$ : 3464(broad), 2948, 1682

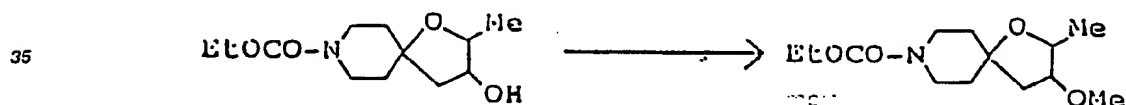
15 NMR spectrum (  $\text{CDCl}_3$ ; internal standard: TMS ),  $\delta$ ppm:

1.20-1.36 ( m, 6H,  $\text{>CHCH}_3$ ,  $-\text{OCH}_2\text{CH}_3$  ), 1.50-2.24 ( m, 6H,



25 3.84-4.30 ( m, 4H,  $-\text{OCH}_2\text{CH}_3$ ,  $\text{>CHCH}_3$ ,  $\text{<CH-OH}$

30 Example 27



40 A solution of 93 mg 8-ethoxycarbonyl-3-hydroxy-2-methyl-1-oxa-8-azaspiro[4,5]decane in 1 ml N,N-dimethylformamide was cooled in ice, 16.7 mg oily sodium hydride ( 60% ) was added, and the resulting mixture was stirred for 30 minutes under ice cooling. Methyl iodide ( 26.2  $\mu\text{l}$  ) was then added, and the mixture was stirred at room temperature for about 24 hours and poured into 5 ml ice water. After extraction with chloroform, the extract was washed with an aqueous solution of sodium chloride and dried over anhydrous magnesium sulfate. The solvent was distilled off under reduced pressure from the dried solution,

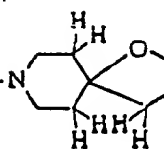
45 and the residue was purified by silica gel column chromatography using, as eluent, a mixed solvent of ethyl acetate/n-hexane ( 1:1 by volume ), giving 47 mg 8-ethoxycarbonyl-3-methoxy-2-methyl-1-oxa-8-azaspiro-[4,5]decane as oil.

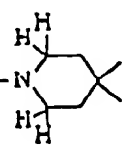
Mass spectrum (m/z): 257, 225, 180, 154

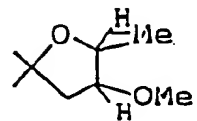
IR absorption spectrum (KBr)  $\text{cm}^{-1}$ : 2990, 2950, 1704, 1242

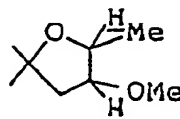
50 NMR spectrum (  $\text{CDCl}_3$ ; internal standard: TMS ),  $\delta$ ppm:

1.24 ( t, 3H,  $J=6.8\text{Hz}$ ,  $-\text{O}-\text{CH}_2\text{CH}_3$  ), 1.24 ( d, 3H,

$J=6.3\text{Hz}$ ,  $>\text{CH}-\text{CH}_3$  ), 1.5-2.0 ( m, 6H,  $-\text{N}$   ),

3.30 ( s, 3H,  $-\text{OCH}_3$  ), 3.20-3.85 ( m, 5H,  $-\text{N}$   ),

one H in  ),

3.94-4.24 ( m, 3H, one H in  ,  $-\text{OCH}_2\text{CH}_3$  )

#### Example 28

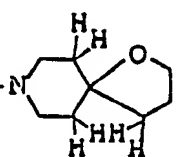


A suspension of 1.05 g lithium aluminum hydride in 35 ml anhydrous tetrahydrofuran was cooled to 0°C, 0.92 ml of 100% sulfuric acid was added dropwise while maintaining the temperature in the range from 0 to 7°C, and the mixture was stirred for 3 minutes in the above temperature range. A tetrahydrofuran solution ( 7 ml ) containing 711 mg 8-ethoxycarbonyl-3-methoxy-2-methyl-1-oxa-8-azaspiro[4.5]decane was then added, and stirring was continued at that temperature for one hour. Ether ( 35 ml ) was then added, sodium sulfate decahydrate ( 2.6 g ) was further added in small portions, and stirring was continued for an additional hour. The white suspension thus obtained was filtered using perlite as filter aid, and the filter cake was washed with a mixed solvent of ethanol/chloroform ( 1:5 ). The washings were added to the filtrate, the combined solution was concentrated under reduced pressure, and the residue was dissolved in chloroform. This solution was dried over anhydrous magnesium sulfate, chloroform was distilled off under reduced pressure, and the residue was purified by silica gel column chromatography using, as eluent, a mixed solvent of chloroform/methanol/conc. ammonia (10:1:0.1 by volume ), giving 400 mg 3-methoxy-2,8-dimethyl-1-oxa-8-azaspiro[4.5]decane as oil. It was converted to hydrochloride by addition of ethanolic hydrogen chloride to its ethereal solution.

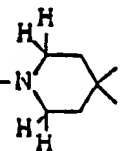
Mass spectrum (m/z): 199, 184, 168, 110

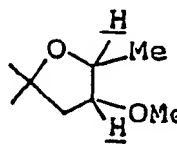
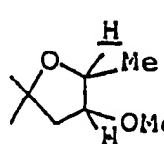
IR absorption spectrum (KBr)  $\text{cm}^{-1}$ : 3480(broad), 2960, 2675, 1640, 1475, 1100

NMR spectrum ( DMSO- $d_6$ ; internal standard: TMS ),  $\delta$ ppm:

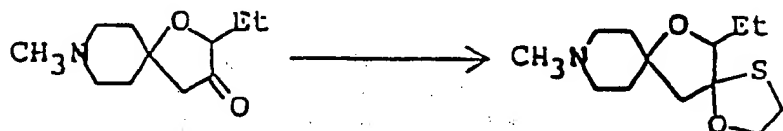
1.15 ( d, 3H,  $\text{>CHCH}_3$  ), 1.5-2.2 ( m, 6H,  ),

2.68 ( s, 3H,  $\text{CH}_3\text{-NH}$  ), 3.22 ( s, 3H,  $\text{-O-CH}_3$  ),

2.9-3.4 ( m, 4H,  ), 3.45-3.66 ( m, 1H, one H in

 ), 3.84-4.12 ( m, 1H, one H in  )

#### Example 29



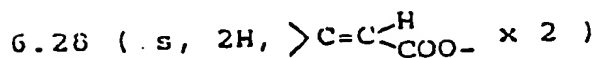
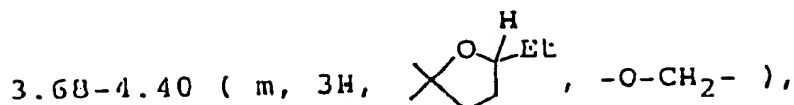
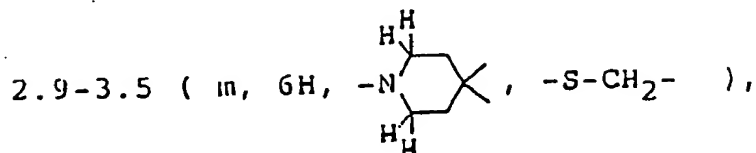
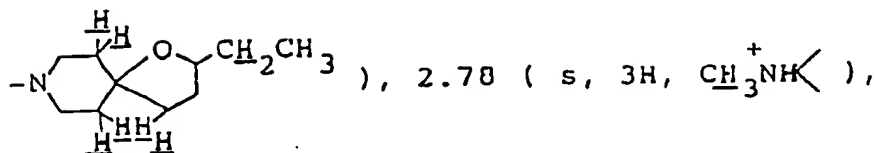
A solution ( 32 ml ) of 0.53 g 2-ethyl-8-methyl-1-oxa-8-azaspiro[4.5]decan-3-one in dichloromethane was cooled in ice, 384  $\mu$ l 2-mercaptoethanol and 2.05 ml boron trifluoride/ether complex were added in that order in an argon atmosphere, and the mixture was stirred at room temperature for 16 hours. The reaction mixture was poured into 23 ml of 20% aqueous caustic soda, stirring was continued for about 15 minutes, and the two separate layers were collected. The aqueous layer was extracted with chloroform, the extract was added to the organic layer separated above, and the combined solution was washed with saturated aqueous sodium chloride and dried over anhydrous magnesium sulfate. The dried solution was concentrated under reduced pressure, and the residue was purified by silica gel column chromatography using, as eluent, a mixed solvent of chloroform/methanol/conc. ammonia ( 20:1:0.1 by volume ), giving 460 mg of 14-ethyl-10-methyl-1,13-dioxo-4-thia-10-azadispiro[4.1,5,2]tetradecane as oil. It was then converted to mal-

ate by treatment with maleic acid in isopropanol.

Mass spectrum (m/z): 257, 196, 110

NMR spectrum (  $\text{CDCl}_3$ ; internal standard: TMS ),  $\delta$ ppm:

0.9-1.2 ( m, 3H,  $\text{>CH-CH}_2\text{-CH}_3$  ), 1.5-2.3 ( m, 8H,



### Example 30



35 10,14-Dimethyl-1,4-dioxo-13-thia-10-azadispiro[4.1,5,2]-tetradecane was prepared and converted to maleate by treatment with maleic acid in isopropanol as in Example 4.

Melting point: 143-145 °C

40

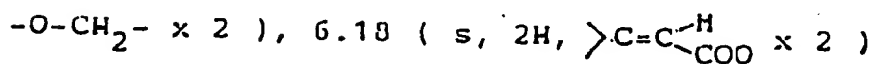
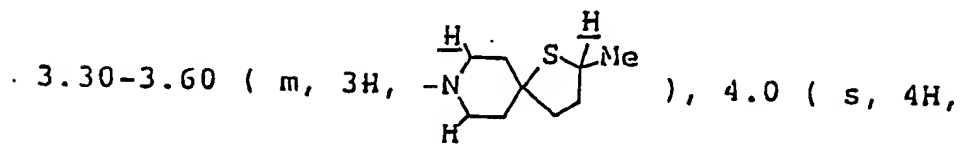
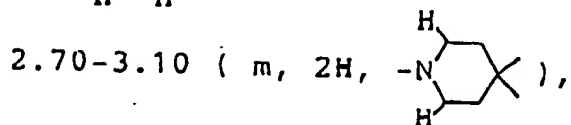
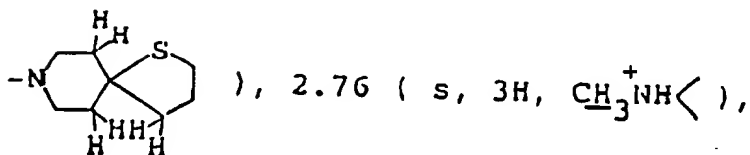
Elemental analysis ( $\text{C}_{16}\text{H}_{25}\text{NO}_6\text{S}$ ):				
	C(%)	H(%)	N(%)	S(%)
Calcd.	53.46	7.01	3.90	8.92
Found	53.21	6.86	3.74	8.94

45

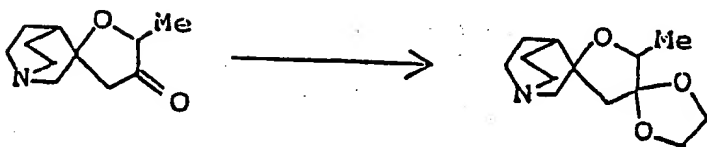
Mass spectrum (m/z): 243, 210

NMR spectrum (  $\text{CDCl}_3$ ; internal standard: TMS ),  $\delta$ ppm:

1.24 ( d, 3H,  $J=7\text{Hz}$ ,  $>\text{C}-\text{CH}_3$  ), 2.08-2.30 ( m, 6H,



### 25 Example 31



35 5'-Methyl-dispiro[1-azabicyclo[2,2]octane-3,2'-oxolane-4',2''-[1,3]dioxolane] was prepared and converted to fumarate by treatment with fumaric acid in methanol as in Example 4.  
Melting point: 158-159°C

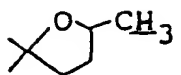
40

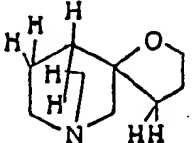
Elemental analysis ( $\text{C}_{17}\text{H}_{25}\text{NO}_7$ ):			
	C(%)	H(%)	N(%)
Calcd.	57.45	7.09	3.94
Found	57.43	7.14	3.89

45 Mass spectrum (m/z): 239, 196, 139

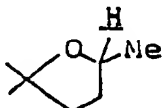
NMR spectrum (  $\text{DMSO}-d_6$ ; internal standard: TMS ),  $\delta\text{ppm}$ :



1.08 ( d, 3H,  ),

1.4-2.4 ( m, 7H,  ),

2.8-3.3 ( m, 6H,  $>\text{NH}^+-\text{CH}_2-$  x 3 ),

3.75-4.05 ( m, 5H,  ,  $-\text{O}-\text{CH}_2-$  x 2 ),

6.48 ( s, 2H,  $>\text{C}=\text{C}-\text{H}$  x 2 )

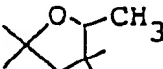
### Example 32

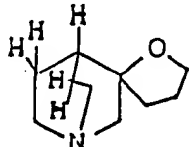


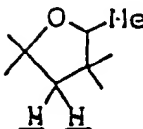
5'-Methyl-dispiro[1-azabicyclo[2,2,2]octane-3,2'-oxolane-4',2''-[1,3]oxathiolane] was prepared and converted to fumarate by treatment with fumaric acid in methanol as in Example 29.  
Melting point: 134-136° C

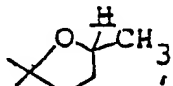
Elemental analysis ( C <sub>17</sub> H <sub>25</sub> NO <sub>6</sub> S ):				
	C(%)	H(%)	N(%)	S(%)
Calcd.	54.97	6.78	3.77	8.63
Found	54.75	6.71	3.76	8.80

NMR spectrum ( DMSO-d<sub>6</sub>; internal standard: TMS ),  $\delta$ ppm:

1.15 ( d, 3H,  ),

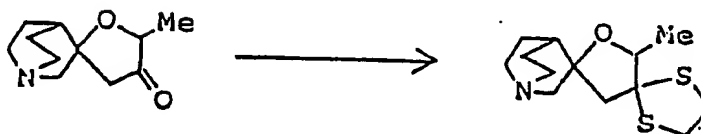
1.4-2.2 ( m, 5H,  ), 2.2-2.7 ( m, 2H,

 ), 2.8-3.4 ( m, 8H,  $>\text{NH}^+-\text{CH}_2-$  x 3,  $-\text{S}-\text{CH}_2-$  ),

3.85-4.40 ( m, 3H,  ,  $-\text{O}-\text{CH}_2-$  x 3 ),

6.48 ( s, 2H,  $>\text{C}=\text{C}-\text{COO}-$  x 2 )

### Example 33



5'-Methyl-dispiro[1-azabicyclo[2,2,2]octane-3,2'-oxolane-4',2''-[1,3]dithiolane] was prepared in the same manner as in Example 29, and subjected to silica gel column chromatography using, as eluent, a mixed solvent of chloroform/methanol, thus giving isomer A ( fraction eluted earlier ) and isomer B (fraction eluted later ). Each of these isomers was converted to fumarate by treatment with fumaric acid in methanol.

Physicochemical properties:

#### Fumarate of isomer A

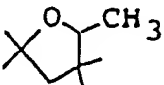
Melting point: 184-186° C

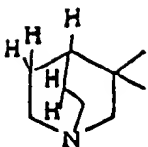
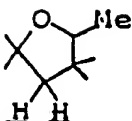
Elemental analysis (  $\text{C}_{17}\text{H}_{25}\text{NO}_5\text{S}_2$  ):

	C(%)	H(%)	N(%)	S(%)
Calcd.	52.69	6.50	3.61	16.55
Found	52.56	6.37	3.58	16.55


Mass spectrum (m/z): 271, 238, 210

NMR spectrum (  $\text{DMSO}-d_6$ ; internal standard: TMS ),  $\delta$ ppm:

1.27 ( d, 3H,  $J=7\text{Hz}$ ,  ),

1.5-2.2 ( m, 5H,  ), 2.68 ( s, 2H,  ),

2.8-3.6 ( m, 6H,  $>\text{NH}-\text{CH}_2-$  x 3 ), 3.3 ( s, 4H,

$-\text{S}-\text{CH}_2-$  x 2 ), 3.00 ( q, 1H,  $J=7\text{Hz}$ ,  ),

6.48 ( s, 2H,  $>\text{C}=\text{C}-\text{H}$   
 $\text{COO}-$  x 2 )

# Fumarate of isomer B

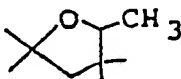
Melting point: 196-197°C

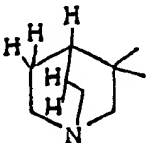
## Elemental analysis ( $\text{C}_{17}\text{H}_{25}\text{NO}_5\text{S}_2$ ):

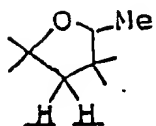
	C(%)	H(%)	N(%)	S(%)
Calcd.	52.69	6.50	3.61	16.55
Found	52.47	6.42	3.52	16.59

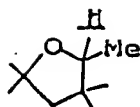
Mass spectrum (m/z): 271, 238, 210

NMR spectrum (  $\text{DMSO}-d_6$ ; internal standard: TMS ),  $\delta\text{ppm}$ :

1.24 ( d, 3H,  $J=7\text{Hz}$ ,  ),

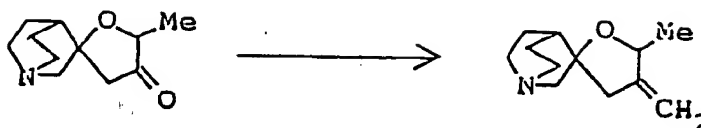
1.5-2.2 ( m, 5H,  ), 2.5-2.9 ( m, 2H,

 ), 2.85-3.40 ( m, 6H,  $>\text{NH}-\text{CH}_2-$  x 3 ), 3.25 ( s,

4H,  $-S-CH_2-$  x 2 ), 4.08 ( q, 1H,  $J=7\text{Hz}$ ,  ),

6.48 ( s, 2H,  $>C=C-\overset{H}{\underset{COO-}{|}}$  x 2 )

# Example 34

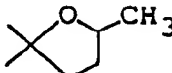


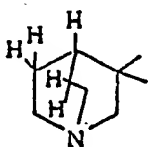
5'-Methyl-4'-methylenespiro[1-azabicyclo[2,2,2]octane-3,2'-oxolane] was prepared as in Example 5 and converted to fumarate by treatment with fumaric acid in methanol.  
Melting point: 172-173°C

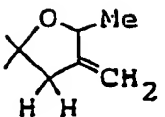
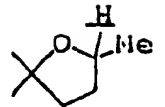
Elemental analysis ( $C_{16}H_{23}NO_5$ ):			
	C(%)	H(%)	N(%)
Calcd.	62.12	7.49	4.53
Found	62.08	7.53	4.44

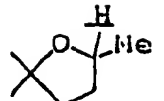
Mass spectrum (m/z): 193, 96

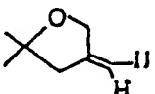
NMR spectrum (DMSO- $d_6$ ; internal standard: TMS ),  $\delta$  ppm:

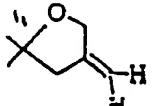
1.24 ( d, 3H,  $J=7\text{Hz}$ ,  ),


1.40-2.30 ( m, 5H,  ),

2.35-3.00 ( m, 2H,  ), 2.80-3.30 ( m, 6H,  ),

$>\text{NH}^+-\text{CH}_2-$  x 3 ), 4.20-4.60 ( m, 1H,  ),

4.90 ( m, 1H, one H in  ),

5.01 ( m, 1H, one H in  ),

6.48 ( s, 2H,  $>\text{C}=\text{C}-\text{H}$   x 2 )

#### Example 35



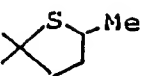
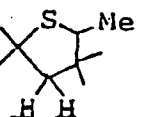
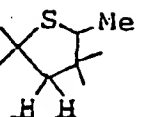
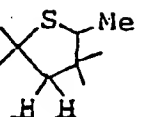
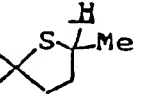
10,14-Dimethyl-1-oxa-4,13-dithia-10-azadispiro[4,1,5,2]tetradecane was prepared and converted to fumarate by treatment with fumaric acid in methanol in the same manner as in Example 29.  
Melting point: 153-156° C

Elemental analysis (  $\text{C}_{15}\text{H}_{25}\text{NO}_5\text{S}_2$  ):

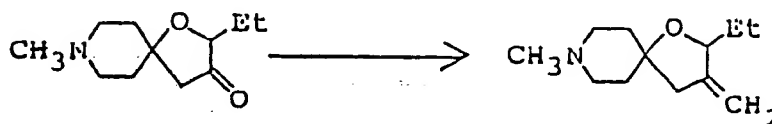
	C(%)	H(%)	N(%)
Calcd.	51.18	6.71	3.73
Found	50.75	6.73	3.66

Mass spectrum (m/z): 259, 226, 198

NMR spectrum (  $\text{DMSO}-d_6$ ; internal standard: TMS ),  $\delta$ ppm:

1.12-1.30 ( d x 2, 3H,  ), 1.6-2.10 ( m, 4H,  ), 2.0-2.5 ( m, 2H,  ), 2.4-2.9 ( m, 7H,  ), 2.9-3.1 ( m, 2H, -S-CH<sub>2</sub>- ), 3.25-3.75 ( q x 2, 1H,  ), 3.84-4.40 ( m, 2H, -OCH<sub>2</sub>- ), 6.56 ( s, 2H, >C=C<sup>H</sup>COO x 2 )

## Example 36



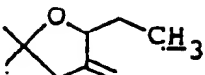
2-Ethyl-8-methyl-3-methylene-1-oxa-8-azaspiro[4,5]decane was prepared as in Example 5 and converted to hydrochloride by addition of ethereal hydrochloride to its solution in ethyl acetate. Melting point: 142° C

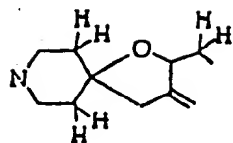
Elemental analysis ( C <sub>12</sub> H <sub>22</sub> NOCl ):				
	C(%)	H(%)	N(%)	Cl(%)
Calcd.	62.19	9.57	6.04	15.30
Found	61.80	9.47	5.94	15.15

Mass spectrum (m/z): 195, 96

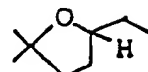
IR absorption spectrum (KBr) cm<sup>-1</sup>: 1668

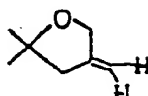
NMR spectrum ( DMSO-d<sub>6</sub>; internal standard: TMS ), δppm:

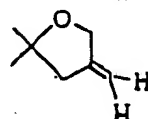
0.90 ( t, 3H,  $J=7.2\text{Hz}$ ,  ), 1.16-2.28 ( m, 6H,



), 2.36-3.51 ( m, 6H,  ),

2.72 ( s, 3H,  $\text{CH}_3^+ - \text{NH}^-$  ), 4.08-4.40 ( m, 1H,  ),

4.88-4.96 ( m, 1H, one H in  ),

4.98-5.07 ( m, 1H, one H in  ),

11.0 ( br, 1H,  $\text{HCl}$  )

#### Preparation examples

##### Tablets

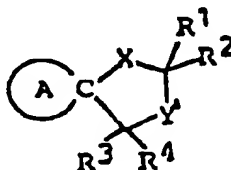
A mixture of 0.5 part by weight of the compound of Example 5 and 4.5 parts by weight of lactose is pulverized, and mixed uniformly with 47.1 parts by weight lactose, 22.5 parts by weight crystalline cellulose and 0.4 part by weight magnesium stearate. The resultant mixture is compacted to form tablets of 75mg/tablet.

##### Capsules

A mixture of 0.5 part by weight of the compound of Example 15 and 4.5 parts by weight of lactose is pulverized, and mixed uniformly with 14.3 parts by weight of lactose, 60 parts by weight of corn starch and 2.0 parts by weight of magnesium stearate. The resultant mixture is filled into gelatin hard capsules to provide a capsuled preparation of 210mg/capsule.

#### Claims

1. A compound of the formula



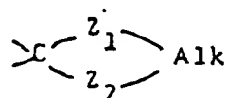
(I)

wherein

(A) C represents a piperidine ring of which the nitrogen atom may have substituent(s) selected from C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>1</sub>-C<sub>6</sub> alkanoyl and (C<sub>1</sub>-C<sub>6</sub> alkoxy) carbonyl and/or may be connected to a ring carbon (other than the common carbon atom of the spiro structure) via a C<sub>1</sub>-C<sub>6</sub> alkylene bridging group;  
X represents an oxygen or sulfur atom;

Y represents a carbonyl group ( $\overset{\text{O}}{\parallel}{\text{C}}-$ ), a thiocarbonyl

group ( $\overset{\text{S}}{\parallel}{\text{C}}-$ ), a group of the formula  $>\text{CH}-\text{R}^5$ , a group of the formula  $>\text{C}=\text{C}^{\text{R}^6}_{\text{R}^7}$ , or a group of the formula



wherein Alk is a C<sub>1</sub>-C<sub>6</sub> alkylene group and Z<sup>1</sup> and Z<sup>2</sup> are the same or different and selected from oxygen and sulfur atoms;

R<sup>1</sup>, R<sup>2</sup> and R<sup>3</sup> are the same or different and selected from a hydrogen atom and C<sub>1</sub>-C<sub>6</sub> alkyl groups;

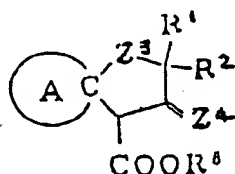
R<sup>4</sup> represents a hydrogen atom or a C<sub>1</sub>-C<sub>6</sub> alkyl, carboxy, (C<sub>1</sub>-C<sub>6</sub> alkoxy)carbonyl, or C<sub>1</sub>-C<sub>6</sub> alkanoyl group;

R<sup>5</sup> represents a halogen atom or a hydroxyl, mercapto, C<sub>1</sub>-C<sub>6</sub> alkoxy, C<sub>1</sub>-C<sub>6</sub> alkylthio, C<sub>1</sub>-C<sub>6</sub> alkanoyloxy, or C<sub>1</sub>-C<sub>6</sub> alkanoylthio group; and

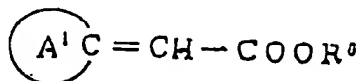
R<sup>6</sup> and R<sup>7</sup> are the same or different and selected from a hydrogen atom and C<sub>1</sub>-C<sub>6</sub> alkyl groups.

2. A compound according to claim 1 selected from 2,8-dimethyl-3-methylene-1-oxa-8-azaspiro[4,5]decane and salts (e.g. hydrochloride and fumarate) thereof; 2-ethyl-8-methyl-1-oxa-8-azaspiro[4,5]decane-3-one and salts (e.g. hydrochloride, fumarate, maleate and oxalate) thereof; 10,14-dimethyl-1,4,13-trithia-10-azadispiro[4,1,5,2]tetradecane and salts (e.g. maleate) thereof; 13-ethyl-10-methyl-1,13-dioxa-4-thia-10-azadispiro[4,1,5,2]tetradecane and salts (e.g. maleate) thereof; 5-methyldispiro[1-azabicyclo[2,2,2]octane-3,2'-oxalane-4',2''-[1,3]-dithiolane], its individual stereoisomers and mixtures thereof, and salts (e.g. fumarate) thereof; and 2-ethyl-8-methyl-3-methylene-1-oxa-8-azaspiro[4,5]decane and salts (e.g. hydrochloride) thereof.

3. A process for producing compound of the formula:

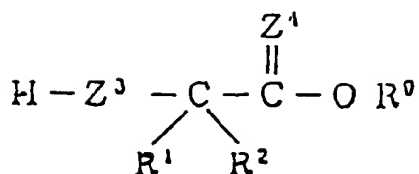


which comprises reacting compound of formula:



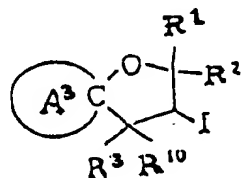
with compound of formula:



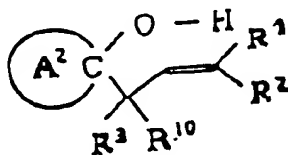


and if necessary, removing any protective group, wherein  $\text{R}^1$  and  $\text{R}^2$  are the same or different and selected from a hydrogen atom and  $\text{C}_1\text{-C}_6$  alkyl groups;  $\text{R}^8$  represents a  $\text{C}_1\text{-C}_6$  alkyl group;  $\text{Z}^3$  and  $\text{Z}^4$  are the same or different and selected from oxygen and sulfur atoms;  $\text{A}^3\text{C}$  represents a piperidine ring of which the nitrogen atom may have substituent(s) selected from  $\text{C}_1\text{-C}_6$  alkyl,  $\text{C}_1\text{-C}_6$  alkanoyl and  $(\text{C}_1\text{-C}_6 \text{ alkoxy})\text{-carbonyl}$  and/or which may be connected to a ring carbon (other than the common carbon atom of a spiro structure) via a  $\text{C}_1\text{-C}_6$  alkylene bridging group;  $\text{A}^1\text{C}$  is  $\text{A}^3\text{C}$  with the additional option of an amino-protecting group on the nitrogen atom; and  $\text{R}^8$  represents a  $\text{C}_1\text{-C}_6$  alkyl group.

4. A process for producing compound of formula:

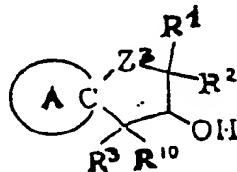


which comprises reacting compound of formula:

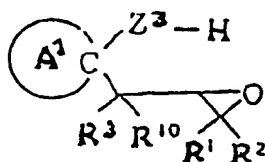


wherein  $\text{R}^1$ ,  $\text{R}^2$ ,  $\text{R}^3$  are the same or different and selected from a hydrogen atom and  $\text{C}_1\text{-C}_6$  alkyl groups;  $\text{R}^{10}$  represents a hydrogen atom or  $\text{C}_6\text{-C}_6$  alkyl group;  $\text{A}^3\text{C}$  represents a piperidine ring of which the nitrogen atom may have substituent(s) selected from  $\text{C}_1\text{-C}_6$  alkanoyl and  $(\text{C}_1\text{-C}_6 \text{ alkoxy})\text{-carbonyl}$  and/or may be connected to a ring carbon (other than the common carbon atom of the spiro structure) via  $\text{C}_1\text{-C}_6$  alkylene; and with iodine and if necessary removing any protective group,  $\text{A}^2\text{C}$  is  $\text{A}^3\text{C}$  with the additional option of an amino-protecting group on the nitrogen atom; and  $\text{R}^8$  represents a  $\text{C}_1\text{-C}_6$  alkyl group.

5. A process for producing compound of formula:



which comprises cyclizing compound of formula:

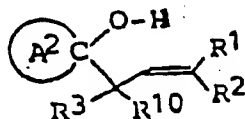


and if necessary removing any protective group, wherein  $R^1$ ,  $R^2$  and  $R^3$  are the same or different and selected from a hydrogen atom and  $C_1-C_6$  alkyl groups;  $Z^3$  represents an oxygen or sulfur atom;  $R^{10}$  represents a hydrogen atom or  $C_1-C_6$  alkyl group;  $\textcircled{A}C$  represents a piperidine ring of which the nitrogen atom may have substituent(s) selected from  $C_1-C_6$  alkyl,  $C_1-C_6$  alkanoyl and ( $C_1-C_6$  alkoxy)-carbonyl and/or may be connected to a ring carbon (other than the common carbon atom of the spiro structure) via  $C_1-C_6$  alkylene; and  $\textcircled{A^1}C$  is  $\textcircled{A}C$  with the additional option of an amino-protecting group on the nitrogen atom; and  $R^8$  represents a  $C_1-C_6$  alkyl group.

6. A process for producing a compound according to claim 1 which is substantially as described in any of Methods 1 to 10 hereinbefore.

7. A process according to any of claims 3 to 6 which includes converting to or from salt form.

8. A compound of formula



wherein  $R^1$ ,  $R^2$ ,  $R^3$ ,  $R^{10}$  and  $\textcircled{A^2}C$  are as defined in claim 4.

9. A pharmaceutical composition containing compound according to claim 1 or 2.